



Die Cast Aluminum Valve Cover

Breather Hole Removal

1. Position the Valve Cover topside down on a surface that will not scratch or mar the finish of the Valve Cover.
2. Make a center-punch mark in the Breather Hole you will be removing. (Some Moroso Valve Covers already have this mark). Use a hole saw to drill a 1-3/16" hole through the Valve Cover.
3. Use a round file to increase the hole diameter to approximately 1.22" and to remove any flashing.

Check the Moroso catalog for a selection of accessories to complement your new Moroso Valve Covers, such as Breathers, Wing Nuts, Hold Down Tabs, Stud Kits, PCV Grommets, Valve Cover Gaskets and Crankcase Evacuation Systems.

For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437
Phone: (203) 453-6571 • FAX (203) 453-6906

Rev.A
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