



INSTALLATION INSTRUCTIONS

MOROSO NO.72300 H.E.I. ADVANCE CURVE KIT

NOTE: This kit is intended for off-road use, as it may affect emission levels.

For all G.M. H.E.I. Distributors with either clockwise or counterclockwise rotation.

1. Remove distributor cap and rotor; at this point note the placement of the center plate and weights, be sure to install the Moroso kit in the same way. By flipping the center plate over the kit will work in either clockwise or counterclockwise rotation distributors.
2. Now remove the original springs, E-clips, weights and center plate and install the Moroso components in the original position for proper rotation. Then select the springs from the chart below, which outlines the curve desired (the heavy springs are closest to stock).

Note: Two sets of weight bushings are supplied with this kit; use the bushings that fit snugly on the weight pins.

3. After the springs and E-clips are in place, replace the rotor and cap.

Set the timing in the following manner: remove the vacuum line from the distributor and cap it off, set the idle at 750 rpm. Now set the timing to the stock setting (usually about 8° B.T.D.C.). Replace the vacuum line and readjust the idle to factory specs.

If it is desirable to modify the vacuum advance curve to eliminate advance until 10" of vacuum is reached use Chevrolet P/N 1973511 Vacuum Pot Assembly. This unit will eliminate any vacuum advance while accelerating.

The following Chart is in Crankshaft Degrees:

Spring	RPM																
	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	8000	
Light	-	-	6°	8°	14°	16°	18°	20°	22°	24°	24°	24°	24°	24°	24°	24°	24°
Medium	-	-	-	2°	4°	8°	10°	12°	14°	14°	16°	18°	18°	22°	22°	22°	22°
Heavy	-	-	-	-	-	-	4°	6°	8°	10°	12°	12°	14°	16°	18°	20°	20°

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time**

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