

This internal shim kit is needed ONLY if the pinion to flexplate distance is less than 1/16" when the pinion is at rest. This shim kit will move the pinion back into the starter 0.060".

- 1. Remove the three (3) socket cap bolts that secure the square adaptor block onto the front of the starter. [Two are located at the back of the block and one is located at the front of block.]**
- 2. Remove the block by lifting it on both ends while pressing on the pinion with your thumbs.**
- 3. Place the ring in the bearing bore.**
- 4. Place the triangular shim on the center support housing.**
- 5. Reinstall the block and tighten the three (3) socket cap bolts.**

