



Toyota Tundra Curved Light Bar Roof Bracket Kit 2275

07-14+ Toyota Tundra 50" Curved Light Bar Roof Bracket Installation Instructions

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-357-9261
Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and to check to see that all parts are included.

KIT CONTENTS:	
Description	Qty.
Light Bar Driver Side Bracket	1
Light Bar Passenger Side Bracket	1
96" 16AWG Red Wire	1
16AWG Butt Splice	2
Black Rubber Grommet	2
1/4" Hex Nut	1
#10 Flat Washer	2
#10-32 x 1.5" Hardened Steel Bolt	1
SS #10-32 x 3/4" Pan Head Screw	4
#10-32 x 1" Steel Rivet Nut	4
Zip Tie	10

Tools Needed:

- 10mm Socket
- T20 Torx Bit
- Flathead Screwdriver
- Center Punch
- 1/8", 1/4", 5/16", 3/4" High Quality Hardened Drill Bits
- 7/16" Wrench
- 1/8", 5/32" Hex Bit
- Electrical Tape
- Marker
- Thread Locker
- RTV Silicone

Recommend installing 10050W Wind Noise Canceling Molding on 50" Light Bar before installing

Mounting Bracket Installation

1. Remove bracket kit from packaging. Check to see if all parts from above kit contents table are included.
2. Remove driver and passenger pillar trim from inside cab. Use **10mm** socket to remove two bolts and pull straight out.
3. Remove driver and passenger headliner clips, over doors, with a flathead screwdriver.
4. Remove driver and passenger sun visor from headliner inside cab. Use **T20** torx bit to remove 3 bolts on each.
5. Place piece of scrap metal or plastic in roof liner against passenger and driver door to make sure drill bit doesn't pierce through side curtain airbags.
6. Pull off both rubber trim drip rail covers from roof. **(Before reinstalling the rubber trim back in the drip rails, they will have to be cut using a utility knife to go around the brackets)**

LIMITED 90 DAY WARRANTY

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. All painted products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

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7. Place tape in both drip rails where bracket will be mounted and mark drill holes with a marker. See **Figure 1** for mounting location.
8. Center punch each hole, drill **5/16"** hole for rivet nuts to be inserted into. If holes are bigger than **5/16"**, the rivet nut will not install correctly. (**Recommend using new high quality hardened drill bits and starting with a 1/8" bit followed by a 1/4" bit and finally a 5/16" drill bit to drill holes**)
9. Place a #10 flat washer, hex nut, another #10 flat washer and rivet nut on black hardened steel bolt, shown in **Figure 2**, and place in drilled hole. Use a **7/16"** wrench to hold nut and **5/32"** hex bit to turn the hardened steel bolt until rivet nut is tightened down. (**Do not install with drill, use hand tools only**). Remove hardened steel bolt, flat washers and hex nut. Repeat in all four holes.
10. Mount brackets with pan head screws. Use **1/8"** hex bit to tighten down screws. (**Recommend sealing rivet nut areas up with RTV Silicone and using thread locker for bracket screws**)
11. Mount 50" light bar between brackets. Refer to light bar instruction for installation.



Figure 1

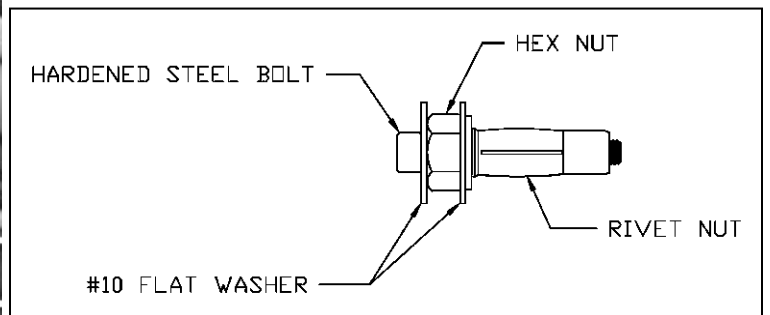


Figure 2

Wiring Installation

1. Drill **3/8"** hole through fire wall; verify that opposite side of fire wall is clear of obstructions. Insert grommet into hole.
2. On the wiring harness, remove black plastic sleeve covering the red and black power wires between the relay and the fuse holder
3. Cut red power cable behind fuse holder, be sure to leave enough wire to wire this piece back into the harness
4. Insert the red power cable through the grommet that was installed in step 1. Leave the rest of the wiring harness by foot pedals in cab of truck for now. Bring red power cable up into engine bay.

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5. Route red power wire to battery. Strip red power wire on harness and add the supplied red wire from kit using butt splice, trim other end to length. Strip and add back on red power wire and fuse holder (cut off in step 4) to other end of wire using the supplied butt splice.
(Recommend using electrical tape to tape around butt splices after being installed)
6. Pull back the upper part of the dash panel under steering wheel, pull it back far enough to be able to fit the wiring harness into it.
7. Attach black ground wire to location shown in **Figure 3**.
8. Run Deutsch connector (on wiring harness) up through the dash and out by the driver side A pillar.
9. Drill **3/8"** hole through roof in location desired; **verify that opposite side of roof is clear of obstructions**. Insert grommet into hole. **(Recommend sealing grommet areas up with RTV Silicone after wiring is installed and verified)**
10. To get wire through roof, one of the Deutsch connectors will need to be depinned so the wiring can run through the grommet, depending on where you would like the Deutsch connector to plug in at. To depin Deutsch connector, remove green or orange plastic end clip and use small flat screwdriver to unclip pins while pulling gently on wiring. When reassembling, verify corresponding wires match opposite Deutsch connector before repining. (Other option is to cut Deutsch connects off and butt splice corresponding wires together)
11. Drill **3/4"** hole and notch (as explained in light bar instructions) in desired location for the supplied switch. **(Recommended location is on dash panel under headlight switches)**
12. Attach wire to switch and install as stated in the light bar instructions.
13. Attach red positive wire to battery; verify that the light bar turns on.
14. Mount relay, use zip ties to secure wiring.
15. Reassemble inside and outside of truck, ENJOY!!!



Figure 3

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