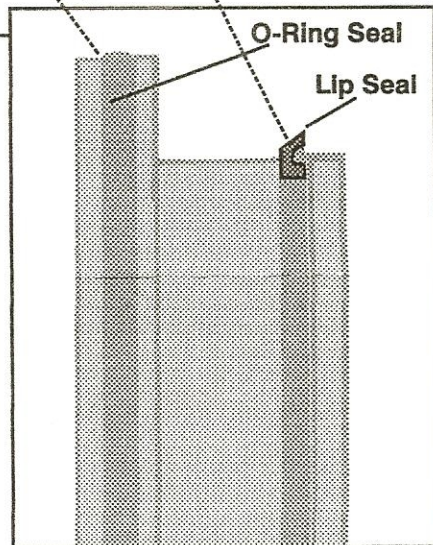


- ❶ Remove stock servo assembly from servo bore, including servo return spring.
- ❷ Inspect servo bore for any nicks or rough spots, polish bore with Scotchbright if necessary.
- ❸ Place all supplied seals and gasket on the new servo piston and cover as illustrated. Apply Trans Lube to all seals and seal surfaces including servo bore. Place piston into cover.
- ❹ Install servo assembly into servo bore using the black servo return spring supplied. Torque servo cover bolts to 18 ft. lbs.
- ❺ Tighten band adjustment bolt to 10 ft. lbs., and back off 1¼ to 1½ turns.



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