

RANCHO RS6208 Oil Pan Armor Kit.

*** USE ONLY CLEANING ALCOHOL ***

(ATTEN: DO NOT USE PETROLIUM BASE SOLVENT. PERMATEx WILL NOT ADHERE TO PETROLIUM BASED SOVENT).

1. Clean and dry oil pan surface. Apply a 1/4" bead of silicone liberally to the inside of oil pan armor 176518.
2. Allow 15 minutes for silicone to skin-over, then place Rancho armor over oil pan. Using a jack and wooden block, press armor onto the oil pan until fully seated.
3. Support the assembly overnight with a jack stand. The silicone fully cures in 24 hours.
4. Use Hardware from bag RS860715, fasten Tab RS176665 to front of oil pan, (OE oil pan location/screw) line up with welded on tab, insert $\frac{1}{4}$ - 20 x $\frac{3}{4}$ screw with nut and washer, torque to 15 ft/lb. See illustration below.

Note: For additional support, drill two small holes in the oil pan lip only and secure the armor to the oil pan with wire (not supplied). See illustration below.

