

1. STRETCH WINDOW NET ACROSS OUTSIDE OF CAR WINDOW (RCI LABEL OUT) TO ASSURE PROPER SIZE.
2. POSITION UPPER ROD (WITH LATCH) ALONG UPPER ROLE CAGE WITH LATCH TOWARD INSIDE OF CAR. SLIP UPPER BUSHING (THE ONE BUSHING WITH THE LARGER SIZE HOLE) ONTO END OF ROD, LEAVING 1/2" OF ROD SHOWING BEYOND BUSHING. MARK LOCATION OF UPPER BUSHING AND LATCH ON UPPER ROLE CAGE.
3. WELD UPPER BUSHING AND FLAT MALE LATCH PIECE IN MARKED LOCATIONS.
4. DRILL TWO 1/8" HOLES IN THE LOWER ROD 1/4" ON CENTER FROM EACH END. DRILL A 1/8" HOLE IN THE UPPER ROD 1" FROM THE END OF THE ROD OPPOSITE THE LATCH (MAKE HOLE RUN FROM TOP DOWN).
5. RUN THE UPPER ROD THROUGH THE UPPER STICHED CHANNEL OF THE WINDOW NET (RCI TAG FACING OUTSIDE) AND THROUGH THE UPPER BUSHING. INSERT A LOCK PIN IN THE HOLE IN THE ROD AND LATCH THE ROD DOWN.
6. RUN THE LOWER ROD THROUGH THE BOTTOM STICHED CHANNEL OF THE WINDOW NET. WITH THE WINDOW NET HANGING, SLIDE THE LOWER BUSHINGS 1/2" IN FROM EACH ROD END AND MARK THE TOP DOOR BAR FOR WELDING THE LOWER BUSHINGS.
7. REMOVE THE WINDOW NET AND WELD THE LOWER BUSHINGS IN PLACE. RUN THE LOWER ROD THROUGH THE BUSHINGS AND WINDOW NET, INSERTING THE LOCK PINS ON THE OUTSIDE OF THE BUSHINGS.
8. TO REMOVE THE WINDOW NET RELEASE THE LATCH AND THE ROD AND NET WILL COME DOWN. IF THE ROD AND NET DO NOT EASILY COME DOWN ADJUST LOCATION OF THE BUSHINGS AND LATCH IF NECESSARY.
9. NEVER USE QUICK TIES OR OTHER DEVICES TO KEEP WINDOW NET IN PLACE. THE NET MUST BE EASILY RELEASED FOR QUICK EXIT.

WARNING

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