



**1988-1998 1500/2500  
IFS GM 4x4  
Eccentric Cam Kit  
Part # 1088H**

1. Perform pre-alignment checks in a normal manner. Hook-up alignment gauges and record readings. Support vehicle by the lower control arms.
2. Remove ONE upper control arm bolt at a time. Note: Remove the original welded washer and excess weld. It may be necessary to elongate the hole in the upper control arm. Clean the surface area from the cam contacts of any body sealant or weld slag. The cam must operate on a smooth surface.
3. Install cam, lock washer and nut. Snug up the nut, but leave loose enough to allow for adjustment.
4. replace tire and alignment equipment.
5. Adjust cams to needed camber, torque nuts to 80-100 ft. Lbs. while holding bolt head with wrench.
6. Check all readings and adjust as necessary.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**

