

Part #	Description	Qty.
7800	WHITE STEERING DAMPER	2
83540	UNIVERSAL DAUL MAIN B,FORD	1
83541	UNIVERSAL TIE ROD B,FORD	1
38X614X4U	3/8 X 6 1/4 X 4 U-BOLT SQ	1
516X114X134U	5/16 X 1 1/4 X 1 3/4 U-BT R	2
38CTN	3/8-16 COARSE N/I LOCK NUT	2
516CTN	516-18 COARSE N/I LOCK NUT	4

Part #	Description	Qty.
38SAEW	3/8 SAE WASHER	2
516SAEW	5/16 SAE WASHER	4
STEM BUSH-SST	STEM BUSHING-STEERING STAB.	8
142120	STAB WASH PKG - P889/145098	4
B10RS	RED BOOT	2
BTIE	RED BOOT TIE	2
HSS	HYDRO SHOCK DECAL	2

1. Place wheels in a straight forward position.
2. Install bracket "A" to inside of frame on passenger side above tie rod assembly and mount using large square u-bolt. Twist bottom of bracket forward then tighten nuts on u-bolt.
NOTE: On '92-'96 F-350 models, bracket must either be tack welded in place or drill 2 - 3/8" holes through frame using 2 of the holes in the bracket as a template and bolt to frame.
3. Attach both stabilizer barrel ends to bracket "A" using bushings and washers provided. Install nut provided and tighten.
4. Place boots on stabilizers. Attach bracket "B" to stabilizer as shown, using bushings and washers provided. Install nut provided and tighten.
5. Extend both stabilizer piston rods 4.44" (exactly half-way out) and place bracket "B" against drag link as shown and secure with u-bolts, washers, and nuts.
6. Turn wheels fully to right and to left making sure that no interference occurs and that stabilizers do not top or bottom out. Make adjustments as needed.
7. Re-check all hardware for tightness after 100 miles and check periodically thereafter and after every off-road use.

On F-350 vehicles with 6" or more lift, the U-Bolt supplied for the frame bracket will not work. The bracket will need to be moved further down on the frame. Place the bracket in the desired position on the frame and weld in place.

