



## 97-02 Ford F-150 Dual Steering Stabilizer Part # 7297

Part #	Description	Qty.
7500	WHITE STEERING DAMPER	2
7297-MB	F150 STABILIZER BRKT, MAIN	1
7297-FB	F150 STABILIZER BRKT, FRAME	1
B12RS	RED BOOT, SMALL/FOR 7500WS	2
BTIE	RED BOOT TIE	2
HSS	HYDRO SHOCK DECAL	2
I-7297	INST. SHEET FOR 7297	1
58X612FTB	5/8 X 6 1/2 FINE THD/ GR 8	1
12X5FTB	1/2 X 5 FINE THREAD BOLT/G8	1
38X1FTB	3/8 X 1 FINE THREAD BOLT	1
516X114X134U	5/16 X 1 1/4 X 1 3/4 U-BT R	2
141509	ES25 SLEEVE/403646 1.50"	2

Part #	Description	Qty.
58SP	5/8" SPACER - 1 1/4" O.D.	1
58FTN	5/8-18 NYLON INSERT LOCKNUT	1
12FTN	1/2-20 FINE N/I LOCK NUT	1
38FTN	3/8-24 FINE N/I LOCK NUT	1
516CTN	516-18 COARSE N/I LOCK NUT	4
58SAEW	5/8 SAE WASHERS	2
12SAEW	1/2 SAE WASHER	2
38SAEW	3/8 SAE WASHER	2
516SAEW	5/16 SAE WASHER	8
STEM BUSH-SST	STEM BUSHING-STEERING STAB.	4
HOURLASS 5/8	HOURLASS 5/8 SHOCK BUSHING	2
142120	STAB WASH PKG - P889/145098	2

(Park the vehicle on level ground with the tires pointing straight forward).

1. While supporting the front cross member with floor jack, remove the **(Passenger Side)** front lower A-Arm bolt at the frame. (If installing on a vehicle with 4" of more lift, it will be the upper front bolt on the after market cross member. Remove this bolt.
2. Attach the main bracket at this location using the 5/8 x 6 1/2" fine thread bolts, washers, and nut.
3. While holding the bracket level, drill through the inside hole on the bracket using a 13/32" drill bit and install the 3/8 x 1 fine thread bolt, washers, and nut. **(See Photo #1)**.
4. Mount the center link bracket approximately 10" from the center of the idler arm retaining nut. Attach using 5/16 x 1 1/4 x 1 3/4" U-Bolts, with 5/16 washers and nuts. **(See Photo #2)**.
5. Attach both cylinders to the main bracket using the 1/2 x 5 fine thread bolt, washers, and nut. Be sure to install the 5/8" aluminum spacer between the cylinder eyes. **(See Photo #3)**.
6. Attach both cylinders to center link bracket as shown in **(Photo #4)**. Then adjust the center link bracket so that stabilizers are at center of travel with the tires pointed straight forward.
7. Once steering stabilizer is installed, check all brackets and bolts for proper installation. Cycle steering left to right and check all parts for adequate clearance. Retighten all hardware after the first 100 miles.

