

### Pitman Arm Part # CA50:

1. Remove cotter pin and loosen nut on drag link at the end by the pitman arm. Now remove nut and lower drag link out of the way. Loosen and remove Pitman Arm cross bolt. Remove pitman arm from output shaft of steering sector and replace with new dropped pitman arm. Install the cross bolt through pitman arm and torque to a minimum torque of 175 pounds.
2. Reinstall drag link onto Pitman Arm. Place the nut on the tie rod end, tighten and install cotter pin.
3. To adjust drag link (if needed), loosen clamps, drive the vehicle back and forth in a straight line. This will center the steering box. Turn drag link, adjusting sleeve until steering wheel is straight, then tighten the clamp nuts. Recheck all hardware after approximately 50 miles, and periodically there after. Cross bolt on pitman arm must be tight.

### Steering Arm Part # CA100

1. Remove cotter pin and loosen nut on drag link at the steering arm. Remove the nut and lower drag link out of the way. Loosen and remove the three nuts that attach the steering arm to the steering knuckle. To loosen the cone washer around the three studs, use a hammer to strike the steering arm at the end where the drag link was attached. Unscrew and remove cone washers.
2. Remove stock steering arm and replace with the Skyjacker arm. Reinstall and tighten cone washers and nuts. Reinstall the drag link on to the steering arm. Place the nut on the tie rod end, tighten and install cotter pin.
3. To adjust drag link (if needed), loosen clamps, drive the vehicle back and forth in a straight line. This will center the steering box. Turn drag link, adjusting sleeve until steering wheel is straight, then tighten the clamp nuts. Recheck all hardware after approximately 50 miles, and periodically there after. Bolts on steering arm must remain tight.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**

