



1967-1987 GM 4x4
Pitman Arm Part # CA50
Steering Arm Part # CA100

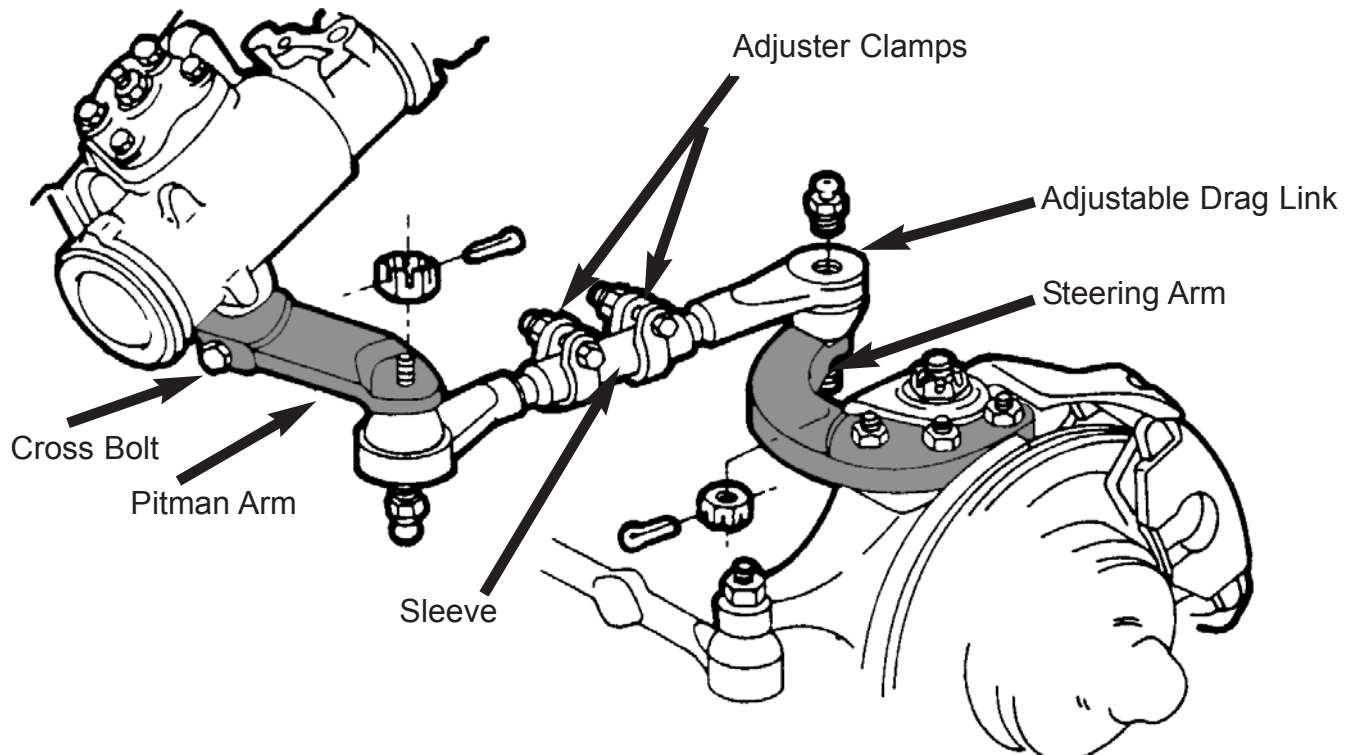
Pitman Arm Part # CA50:

1. Remove cotter pin and loosen nut on drag link at the end by the pitman arm. Now remove nut and lower drag link out of the way. Loosen and remove Pitman Arm cross bolt. Remove pitman arm from output shaft of steering sector and replace with new dropped pitman arm. Install the cross bolt through pitman arm and torque to a minimum torque of 175 pounds.
2. Reinstall drag link onto Pitman Arm. Place the nut on the tie rod end, tighten and install cotter pin.
3. To adjust drag link (if needed), loosen clamps, drive the vehicle back and forth in a straight line. This will center the steering box. Turn drag link, adjusting sleeve until steering wheel is straight, then tighten the clamp nuts. Recheck all hardware after approximately 50 miles, and periodically there after. Cross bolt on pitman arm must be tight.

Steering Arm Part # CA100

1. Remove cotter pin and loosen nut on drag link at the steering arm. Remove the nut and lower drag link out of the way. Loosen and remove the three nuts that attach the steering arm to the steering knuckle. To loosen the cone washer around the three studs, use a hammer to strike the steering arm at the end where the drag link was attached. Unscrew and remove cone washers.
2. Remove stock steering arm and replace with the Skyjacker arm. Reinstall and tighten cone washers and nuts. Reinstall the drag link on to the steering arm. Place the nut on the tie rod end, tighten and install cotter pin.
3. To adjust drag link (if needed), loosen clamps, drive the vehicle back and forth in a straight line. This will center the steering box. Turn drag link, adjusting sleeve until steering wheel is straight, then tighten the clamp nuts. Recheck all hardware after approximately 50 miles, and periodically there after. Bolts on steering arm must remain tight.

Seat Belts Save Lives, Please Wear Your Seat Belt.



JESUS CHRIST DIED FOR YOU

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.

Romans 3:23

For all have sinned; all fall short of God's glorious standard.

Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.

STEPS TO ACCEPTING JESUS CHRIST AS YOUR PERSONAL SAVIOUR

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life!

Romans 10:9-10 says that if I confess with my mouth that Jesus is Lord and believe in my heart that God raised Him from the dead, I will be saved. Because it is by believing in your heart that you are made right with God, and it is by confessing with your mouth that you are saved.

Thank You, Lord Jesus for a new life in You!
Now, go and tell somebody about your
new life in Jesus.

