

# Installation Instructions 1967-1987 GM Fullsize Front Dual Shock Kit Part# DS250

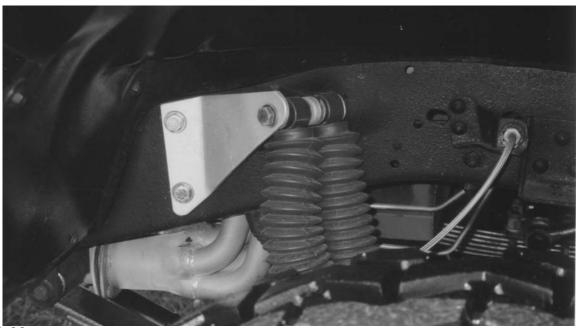
Part #	Description	Qty
DS250-RB	GM RIGHT DUAL SHOCK BRACKET	1
DS250-LB	GM LEFT DUAL SHOCK BRACKET	1
12X512CTBG5	1/2 X 5 1/2 CRS THREAD BOLT,GR5	2
12X612CTBG5	1/2 X 6 1/2 CRS THREAD BOLT,GR5	2
12X112FTB	1/2 X 1 1/2 FINE THREAD BOLT	4
12FTN	1/2-20 FINE N/I LOCK NUT	4
12CTN	1/2-13 COARSE N/I LOCK NUT	4
12SAEW	1/2 SAE WASHER	4
12USSW	1/2 USS WASHER	14
DSS1234	DUAL SHOCK SPACER 1/2 X 3/4	2
141509	ES25 SLEEVE/403646 1.50"	2

NOTE: THE STEERING STOPS MAY NEED TO BE ADJUSTED AFTER THE INSTALLATION OF THIS DUAL SHOCK KIT TO AVOID INTERFERENCE WITH THE SHOCK WHEN YOU TURN FULL LEFT OR FULL RIGHT.

#### **Installation Instruction:**

- 1. Raise front of vehicle and support with jack stands on frame. Remove front tires and wheels. Set emergency brake.
- 2. Remove both front shocks.
- 3. Install bottom of shocks by taking one ½ x 5 ½ bolt, put flat washer on bolt, slide through bottom of shock, then through original bracket with 1 ½" spacer in between, through second shock, then slide on another flat washer and ½" nut and hand tighten.
- 4. Install top of shock by placing  $\frac{1}{2}$  x 6  $\frac{1}{2}$  bolt through hole of new bracket, then through top of first shock, then slide  $\frac{1}{2}$ " spacer on, then slide bolt through original bracket on frame, then through second shock, through frame and attach flat washer and  $\frac{1}{2}$ " nut and hand tighten.
- 5. Position by holding new bracket in place against frame. Drill 2 holes through bracket into the frame. NOTE: Brakelines are routed behind frame so take care when drilling that they are not cut. Some applications may need re-routing of brakelines.
- 6. Use ½ x 1 ½ bolts furnished and attach washers and nuts provided and tighten.
- 7. Go back over and tighten all bolts.
- 8. Repeat above steps for opposite side of vehicle. Retighten all bolts after the first 100 miles.

## Seat Belts Save Lives, Please Wear Your Seat Belt



## JESUS CHRIST DIED FOR YOU

## John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.

#### Romans 3:23

For all have sinned; all fall short of God's glorious standard.

## Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.

#### STEPS TO ACCEPTING JESUS CHRIST AS YOUR PERSONAL SAVIOUR

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life!

Romans 10:9-10 says that if I confess with my mouth that Jesus is Lord and believe in my heart that God raised Him from the dead, I will be saved. Because it is by believing in your heart that you are made right with God, and it is by confessing with your mouth that you are saved.

Thank You, Lord Jesus for a new life in You! Now, go and tell somebody about your new life in Jesus.

