



GM 1/2 Ton 4x4 Dual Rear Shock Kit Part # DS440

Bill Of Material

Part#	Description	Qty
DS440-B	GM REAR DUAL SHK BOTTOM BRK	2
916X312FTB	9/16 X 3 1/2 FINE THRD BOLT	2
916FTN	9/16-18 NYLON INSERT LOCKNUT	2
38X1CTBG5	3/8 X 1 CRSE THRD BOLT,GRD 5	2
38CTN	3/8-16 COARSE N/I LOCK NUT	2

NOTE: CHECK CAREFULLY BEFORE DRILLING ANY HOLES IN FRAME. SOME MODELS MAY REQUIRE REROUTING OF FUEL LINE, VENT HOSES, ETC. SOME TRUCKS MAY REQUIRE REMOVAL OF MANIFOLD HEAT SHIELDS FOR CLEARANCE.

1. Assemble your new shocks using the bushings and hardware provided with your shocks. First, insert the "small" 5/8" I.D. bushings into the upper shock eye. Insert the "large" 3/4" I.D. bushings into the lower shock eye. Insert the new 9/16" shock sleeves into 3/4" I.D. lower bushing.
2. Remove rear shocks. Install new lower axle brackets in place over the existing stock bracket. To align new bracket with stock bracket, install 9/16 x 3 1/2 bolt through new bracket then through stock bracket but DO NOT TIGHTEN.
3. Hold lower bracket against bottom of stock bracket. Align the center strap against the back of the stock bracket. Align the pre-drilled 3/8" hole in the center strap of your new bracket with the back of the stock bracket. Once the bracket is aligned, mark and drill a 3/8" hole through the stock bracket. Bolt the new bracket to existing stock bracket using the 3/8 x 1 bolts provided.
4. To mount the top of your shocks, center punch and drill a 5/8" hole approximately 24" from the stock upper shock mount and down about 1" from the top of the frame rail on the opposite side of the present mount. Therefore, after completion the shocks will be staggered across from each other creating a large "V" on both sides.
5. Install new shocks & tighten all hardware.

Seat Belts Save Lives, Please Wear Your Seat Belt.