



# GM 4x4 Dual Rear Shock Kit Part # DS442 / DS445

## Bill Of Material

Part#	Description	Qty
DS445-B	GM 3/4 REAR DUAL SHK BTM BK	2
916X312FTB	9/16 X 3 1/2 FINE THRD BOLT	2
916FTN	9/16-18 NYLON INSERT LOCKNU	2

NOTE: CHECK CAREFULLY BEFORE DRILLING ANY HOLES IN FRAME. SOME MODELS MAY REQUIRE REROUTING OF FUEL LINE, VENT HOSES, ETC. SOME TRUCKS MAY REQUIRE REMOVAL OF MANIFOLD HEAT SHIELDS FOR CLEARANCE.

1. Assemble your new shocks using the bushings and hardware furnished with your shocks. First, insert the "small" hourglass 5/8" I.D. bushings into the upper shock eye. Next, insert the "large" hourglass 3/4" I.D. bushings into the lower shock eye and insert the 9/16" I.D. shock sleeves into 3/4" lower bushings.
2. Place and center the new lower axle brackets on the "top" of the axle directly above the stock lower shock mounts. Tack weld in place.
3. Your shock hardware includes a double-ended upper stud shock mounting pin. Place the large end of the double-ended stud, 5/8" O.D., on top of the frame rail and weld it to the top of the frame rail. Therefore, after completion of the installation the shocks will be staggered creating a large "V" on both sides.
4. Install all of your new shocks. First, install the add-on shocks to the new stud in Step 3. Install the other end to the new lower bracket using the 9/16 x 3 1/2 bolt & nut furnished. Install other shocks using your original bolts to original upper mount and new lower mounting bracket.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**