



2005 Ford Super Duty Pitman Arm Installation Instructions FA450 / FA650

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1. Park the vehicle on level ground, set the emergency brake, and block the rear tires.
2. Remove the factory drag link assembly from the pitman arm. Loosen the pitman arm nut from the steering sector using a 1 13/16" socket. (See Photo #1) Using a pitman arm puller, remove the pitman arm from the sector. (See Photo #2)
3. **Note:** Before installing the new pitman arm, it is **extremely important** that the following steps be followed. The dri-lock compound on the threads of the factory nut and the threads on the steering sector shaft **must be thoroughly cleaned off and threads dried before applying thread locking compound.**
4. Using the supplied thread locking compound, apply a heavy bead all the way around the entire threads of the nut. (See Photo #3). Once thread lock has been applied, install the new pitman arm and factory nut. Torque to 350 Ft. Lbs. (See Photo #4)
5. Reattach the factory drag link assembly.

