PART NO. 72645

Instruction Sheet PORSCHE TOE CAM KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions **<u>BEFORE</u>** installing part

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

- 1. Raise vehicle and support by frame.
- 2. Pre-assemble SPC cam by placing one cam washer onto bolt.
- 3. Remove factory rear toe bolt assembly and install SPC bolt/cam.
- 4. Place second cam washer over protruding end of bolt and install nut, loosely tighten.
- 5. Lower vehicle and adjust toe by turning bolt head to achieve desired settings.
- 6. Once setting is achieved, hold bolt from rotating and tighten nuts to 79 lb-ft [107 Nm].
- 7. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of vehicle.



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