TRANSMISSION PARTS

Instructions

# Chrysler 42RE, 42RH, 44RE, 44RH, 46RE, 46RH, 47RE, 47RH, 48RE, A727, A904

## **Manual Valve**

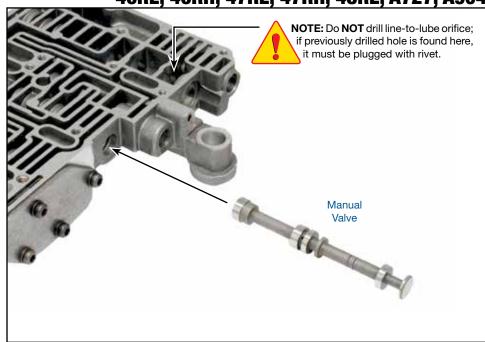
### Part No.

**22771-09** 

**NOTE:** For use in conjunction with '78-later pressure regulator valve only.

Sonnax pressure regulator valve and manual valve (available separately) can be used independently, but are of greatest benefit when used as a pair.

Patent No. 6,689,007



#### 1. Verify Pressure Regulator Valve Style

Sonnax manual valve can only be used with '78-later pressure regulator valve (**Figure 1**). Do not use with '77-earlier pressure regulator valve (**Figure 2**). For optimal results, install Sonnax manual valve in conjunction with Sonnax lube-regulated pressure regulator valve.

#### 2. Installation & Assembly

- a. Remove and discard OE manual valve.
- b. Clean bore and install Sonnax manual valve.
- c. Check for presence of line-to-lube orifice (main image). If line-to-lube orifice has been previously drilled, it must be plugged.



**NOTE:** As with units containing OE manual valves, it remains necessary to check fluid level while in Neutral, not Park. While Sonnax valve allows flow in Park, the fluid level indication remains inaccurate in this range and will result in false readings.

