

Part No.

28821-01K

- 1 Servo Piston
- 2 Servo Piston O-Rings
- 1 Cover Gasket

Part No.

28821-OR

- 1 Servo Piston O-Ring

Part No.

28821-OK

- 1 Cover O-Ring
- 1 Cover Gasket
- 2 Servo Piston O-Rings

Part No.

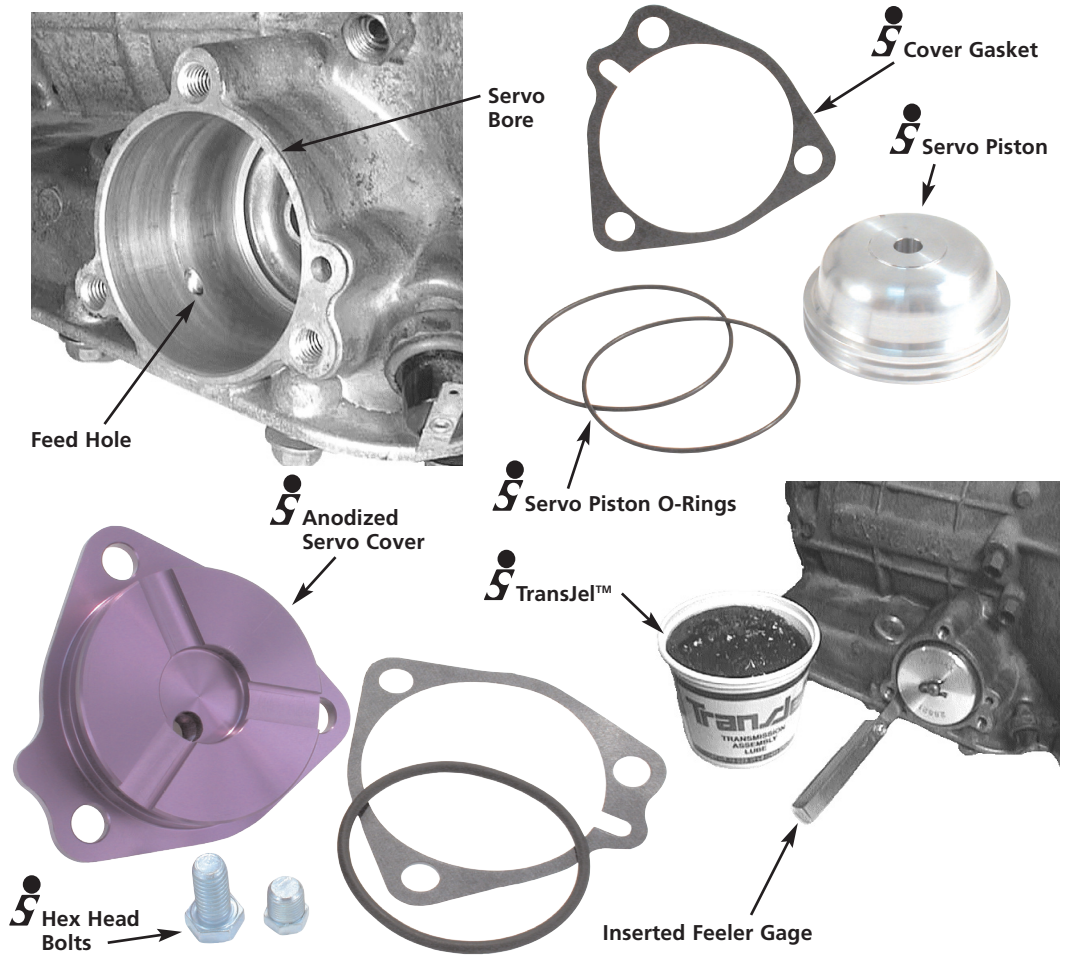
28821-04K

- 1 Servo Piston
- 1 Servo Cover - Purple Anodized
- 1 Pipe Plug
- 3 Hex Head Bolts
- 1 Cover O-Ring
- 1 Cover Gasket
- 2 Servo Piston O-Rings

Part No.

28821-07K

- 1 Servo Piston
- 1 Servo Cover - Non-Anodized
- 1 Pipe Plug
- 3 Hex Head Bolts
- 1 Cover O-Ring
- 1 Cover Gasket
- 2 Servo Piston O-Rings



INSTRUCTIONS

1. Inspect servo bore and remove any burrs or sharp edges. Take special notice of the corner at intersection of feed hole and any scratches in bore diameter.
2. Coat servo bore and o-rings with TransJel™ assembly lubricant (Sonnax part number: 31295).
3. Cover the feed hole with approximately a .005 inch feeler gage while installing the servo piston into the bore. Withdraw the feeler gage and install the servo cover using the new gasket furnished with the piston.

Note: Replacement o-rings are available from Sonnax. Ask for part number **28821-OR** for individual servo piston o-rings or **28821-OK** for a complete o-ring and gasket kit.