



## **PROPER BRAKE PAD BED IN PROCEDURE:**

### **Street Oriented Pads**

For a street driven vehicle running non-race application brake pads, a proper bed in sequence should be performed to properly bed in the brake pads, achieve maximum performance, and reduce the amount of brake noise emanating from the system.

A typical brake pad bed in procedure can be accomplished by a minimum of ten stops, but recommended twenty stops. Follow the procedure listed below to maximize your braking system:

1. Perform a series of ten stops from 60 to 15mph. Don't let the vehicle come to a 100% stop, this can cause uneven pad material transfer to the rotor causing excessive vibration!
2. When performing the stops, the brakes should be between 50-60%. Pedal effort should be 50-60% of full brake lockup.
3. These series of stops should be performed in succession allowing slight cooling time for brakes between stops. This is to ensure that the brakes will reach sufficient temperature to drive out the bonding resins in the pads. Make sure the rotors and pads do not cool excessively between stops.
4. Let the brakes cool to ambient temperature.
5. Perform another ten 60 to 15mph stops to complete the pad bed in following steps 1 thru 4 listed above.
6. Even after completing the bed in procedure, it is necessary to complete 200-250 miles of easy driving before full break in is complete.

**TECH LINE** -- If technical help is required, please call 716-759-8666.

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