

**6L80-CLR-BYPASS** Cooler Bypass Delete Kit  
Fits: 6L80, 6L90 2014-on, 8L90 2016-on, Allison 2017-19



**Corrects/Prevents/Reduces:** Transmission overheating, reduces operating temperatures, eliminates thermostatic assembly, allows you to check fluid immediately—no waiting.



**Note:** 8L90 and Allison cooler bypass assemble in the same order

**Step 1.** Remove and save original cover and snap-ring. Remove and discard thermostatic assembly, inner O-ring and lower spring.

**Step 2.** Install furnished O-rings on **New Plug** and OEM cover (outboard end) and discard inboard end original O-ring. Apply assembly gel on pin and insert it in the plug. Install plug and pin then the original cover and snap-ring.