



888.776.9824

## TCI<sup>®</sup> 229700, 227500, 279700 Gear Set

**Kit includes:**

- 1 Planetary assembly
- 2 Needle thrust bearings
- 1 0.010 endplay shim
- 1 0.015 endplay shim
- 1 0.020 endplay shim

The needle thrust bearing will replace both the OEM four-tang thrust washer and the selective washer. The bearing is to be placed such that the dark side faces the case. If an endplay shim is required, place it between the case and the bearing.

**Important:** The case bushing **MUST** be protruding through the case enough to center the bearing.

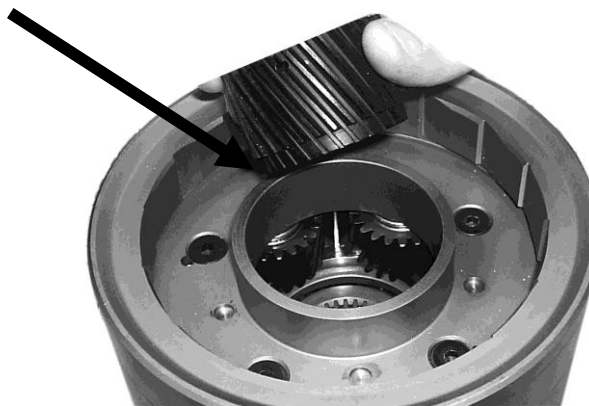
If the endplay is not within the recommended range of .007"-.019", you'll need to select the appropriate endplay shim.

Verify your endplay after assembly using a feeler gauge and make adjustments as required.

Install large bearing here with  
outside lip facing up



Install Front Sun Gear step facing down



Install Rear Sun Gear with slots  
facing up

