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Thunder Stick™ & Outlaw™ Shifter
618018 Installation Instructions

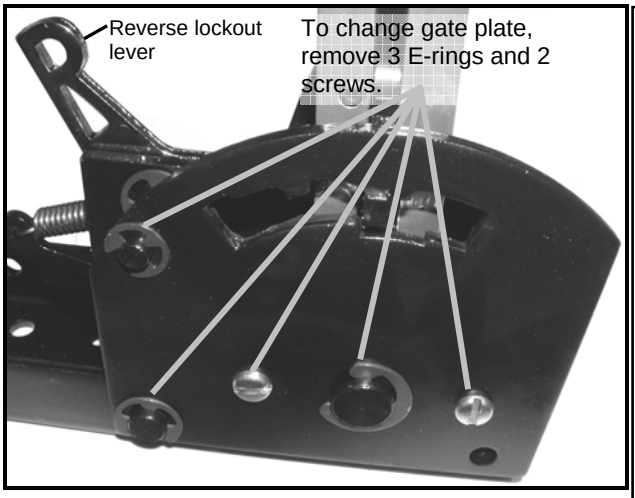

Figure 1

To use a different gate plate on the shifter, remove the two screws and three E-rings that hold the gate plate on **(See Figure 1)**.

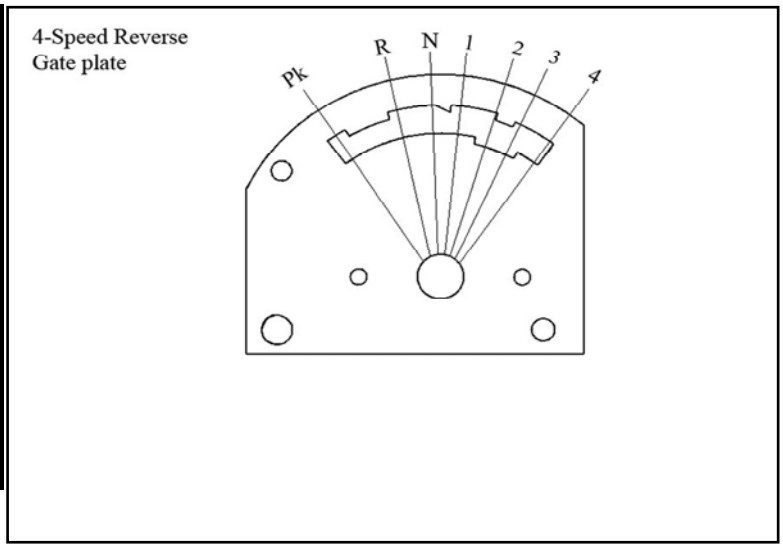

Figure 2

OPERATION

How to shift Thunder Stick™/Outlaw Shifter™ with the 4-speed reverse gate plate

Note: *The Reverse Lockout Lever (See **Figure 1**) described in the following instructions ONLY needs to be operated when shifting from Neutral to Reverse.*

push the stick forward until it stops.

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FOUR SPEED FORWARD PATTERN (See Figure 2)

1. First Gear: (Starting with the shifter in Park) Pull the trigger lightly until it stops, then pull the stick all the way back releasing the trigger at mid travel.

2. Second Gear: Push the stick forward until it stops.

3. Third Gear: Pull and hold the trigger firmly, then push the stick forward until it stops. Release the trigger and remove pressure from the stick allowing the spring loaded selector pin to raise to the top of the gate opening.

4. Fourth Gear: Push the stick forward until it stops.

5. Neutral: Pull the trigger and push the stick forward until it stops. Release the trigger.

6. Reverse: Push the Reverse Lockout lever forward, then push the stick forward until it stops.

7. Park: Pull the trigger lightly until it stops, then while holding pressure on the trigger, push the stick forward until it stops.