

# **FLOWMASTER™**

## **FORCE II™**

### **SYSTEM #17153**

### **1986-1990 CHEVROLET CORVETTE**

11/01/00

#### **Installation Instructions**

##### **Removal:**

- 1) Begin by applying a penetrating lubricant to bolts at cat/flange connection, as well as the nuts on the clamps and hangers. This will make removal a little easier.
- 2) Place a stand or box under the rear of the muffler/Y-pipe assembly to support it when it is disconnected.
- 3) Using a 15mm wrench, unbolt the hangers that support the mufflers from their mounting points on the rear of the muffler. Also unbolt the rubber hanger that supports the Y-pipe itself.
- 4) Remove the bolts that connect the factory Y- pipe to the rear of the catalytic converter. Remove the Y-pipe and mufflers as a complete unit and set aside.

##### **Installation:**

- 1) Place the Y-pipe #26062 in place behind the catalytic converter, and install the original bolts to secure the flange and hanger. Do not fully tighten down until the entire system is in place.
- 2) Slip the right side muffler onto the Y-pipe, then connect the muffler to the hanger mount at the rear of the system. Repeat for the left side muffler.
- 3) Install the 2-1/4" clamps provided at the slip fit connections of the muffler, and tighten down **lightly**.
- 4) Adjust the position of the pipes and mufflers to obtain the desired fit before securely tightening down all connections.

#### **PACKING LIST**

	<b>Qty.</b>	<b>Part</b>	<b>Part # or Size</b>
<b>BOX #1</b>	<b>1</b>	<b>MUFFLER-R424501-R</b>	
<b>(5006)</b>	<b>1</b>	<b>MUFFLER-L424501-L</b>	
<b>BOX #2</b>	<b>1</b>	<b>Y-PIPE</b>	<b>26062</b>
<b>(1012)</b>	<b>1</b>	<b>PARTS KIT</b>	<b>PK153</b>
	<b>(2)</b>	<b>2-1/4" clamps</b>	<b>MC214S</b>

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(MUFFLER BOX #1 = P/N 5006)  
(Y-PIPE BOX #2 = P/N 1012)

