

Installation Instructions for 50193 Billet Breather Clamp

Installation Instructions:

1. Fasten the breather clamp to the valve cover. Due to different thickness valve covers the breather clamp has three(3) snap ring grooves and includes two(2) stainless steel washers to adjust for a tight fit to the valve cover.
2. Install the breather into the clamp. Since there are variations in breather designs amongst the different manufacturers (see Figures 1 and 2) we have included two rubber washers per breather. You may need to use one or two washers to achieve a positive seal from the clamp to your breather of choice.
3. The hair pin will secure the breather if it has the bulge end as shown in Figure 1, if not install the set screw to contact the breather nipple. Be careful not to over tighten.
4. After installation try to pull on the breather. It should not be able to be removed by hand.



Figure 1



Figure 2

