

## ***Installation Instructions for 60769 Steering Column Mount Kit***

**WARNING!** This kit requires that all components be GTAW (TIG) process welded by a certified welder.

### **Installation Instructions:**

1. Slide the two column clamps over the steering column.
2. Temporarily secure the steering column in the desired location.
3. Determine the mounting location for the support tubes.
4. Cut the two 24" supplied support tubes as necessary to support the steering column. See diagram below.
5. Position the column clamps and support tubes as desired. Tack weld the support tubes to the clamps and chassis.
6. Remove the steering column and finish weld the column mount kit.
7. Re-install the steering column and tighten the column clamps using the supplied 5/16"-18 x 2" bolts and locknuts.

