## **DIRECTIONS #100**

- STEP #1. Locate an existing hole in the I-beam where it rises up outboard of the spring. On some models this hole is occupied by a steering stop pin. This can be removed and the provided bolt put in its place to secure the angle and the end of it and to serve the steering stop pin function. It should be cut off to correct length if needed. Use the washers provided between the single bracket and the beam web so that the angle will be secure against the beam, where the bolt is tightened. Secure with a 3/8" lock-nut. Tie the midsection of bar up with strong string to facilitate the installation.
- STEP #2. Place the bushings on the bar mid-section near the bends. Assemble the end-links on bar eye as shown. End-links lead down from bar ends to the angle bracket which has the vertical side with the 3/8" hole to the rear and up.
- STEP #3. Remove the forward screw that holds the bumper support to the frame bottom. Position the forward hole of bar bracket over this screw hole, and mark through another bracket hole. Drill this hole with a 3/8" bit up through the bumper support and through frame bottom.
- STEP #4. By reaching up into the frame through the oval hole, insert from inside the frame the 1-1/4" x 3/8" bolt provided. Place over the end of this bolt the ends of two spacer plates and the bar bracket. Steadying the bolt head with one finger inserted up through the oval hole, put on the 3/8" plain nut provided (a lock-nut would cause the bolt to turn). Swing the spacer plates and bar bracket to the forward position and secure with original bolt removed earlier. Fully tighten both bolts.
- STEP #5. Check all fastenings for suitable tightness. Road test the car and accustom yourself to your car's new handling. As we cannot supervise your installation or your driving, we cannot be responsible for more than the cost of the kit.

## **HARDWARE**

2	RH 016 End-links	2 RH 104	Washers
2	RH 040 Brackets	2 RH 206	Bolts
2	RH 511 Bushings	2 RH 301	Nuts
4	RH 031 Plates	2 RH 213	Bolts
2	RH 022 Angles	2 RH 304	Lock Nuts

