END-LINK DIRECTION 135 DODGE 4 X 4 FRONT BAR ARM **BRACKET ASSEMBLY DETAIL** DETAIL FOR TRUCKS WITH NO SWAY BAR ATTACHMENT LUG END-LINK EXISTING HOLE BAR ARM DETAIL FOR TRUCKS WITH SWAY BAR ATTACHMENT LUG EXISTING HOLE

Direction #135

- STEP #1. Assemble the end-links or the ends of the bar as illustrated, to do this, pass the center bolt through a cupped washer on the rounded side, through a bushing, through the mounting plate, through another bushing, washer, tube spacer, through a third bushing, through the bar eye, through another bushing, through a cupped washer from the hollow side and secure with the lock nut provided. Be sure that the stepped side of bushing fits in the hole in both the mounting plate and the bar eye; the smooth side being next to the cupped washer.
- STEP #2. Remove the outer rear nut from spring U-bolt. Place the adaptor plate on U-bolt, and replace nut loosely. Install the end-link onto the plate, and continue to the next step.
- Raise the bar mid-section against the frame. Place rubber bushing on the bar, flat side up against the frame. Position the bracket around the bushing by adjusting the position slightly. You may be able to use the existing holes in the frame. (If not, drill the correct holes with a 3/8" drill bit.) Bolt the bracket to frame using the bolts and nuts provided. Note: Pivot the mounting plate on the U-bolt forward sufficiently so the end link is vertical. Be sure the vehicle is resting naturally on its springs at this time. Now tighten the nut on the top of the U-bolt leg tightly. Note: Be sure the steering arm on the driver's side clears the plate, the end-links and bar assembly.
- STEP #4. Have someone bounce the car so that you can check for full clearance of all parts throughout the suspension travel distance. Check the nuts for suitable tightness. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. Note: For best results this kit should be used in conjunction with our rear kit #208.

HAI	RDWARE				
2	RH 511	Bushings	2	RH 046	Brackets
6	RH 214	Bolts	6	RH 304	Lock-nuts
2	RH 013	End-links	2	RH 022	Angle Brackets
2	RH 028	Angle Brackets	8	RH 104	Washers