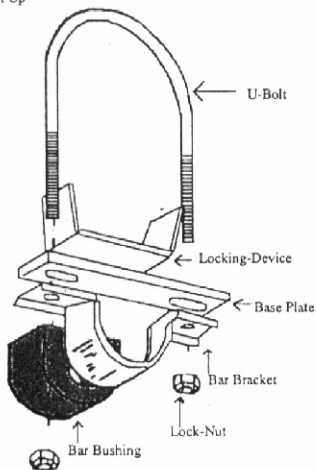
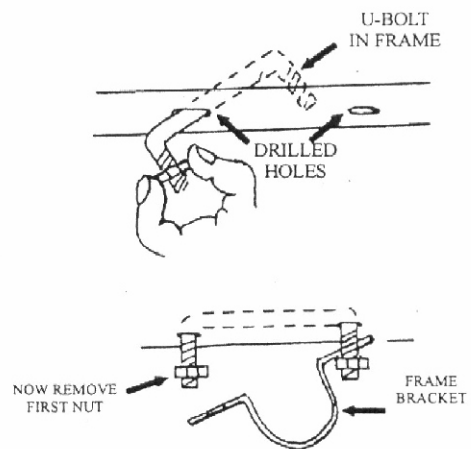


405 U-Bolt Set Up



HOW TO INSTALL A 402 U-BOLT



Direction #212

- Step #1.** Hang the U-bolt around the axle. Raise up the slotted plates under the U-bolt so as to engage the U-bolt legs. Follow with the bar bracket that should already be around the bar. Start the lock-nuts. Place the mid-section bushings on the bar near the bends, with the flat side up. Next, slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Insert the locking device from one side, legs towards axle. Center it on the slotted plate.
- Step #2.** Assemble the end-link as illustrated. Be sure that the washers have their cupped or hollow side toward the bushings, and that the rubber bushings have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug but not so tight that the bushings bulge to a noticeable extent.
- Step #3.** Position the bar so that the forges are horizontal and the axle clamp assembly holding the bar mid-section is tilted slightly to the rear of the axle. With the car resting naturally on its springs on level ground, the frame brackets should position themselves so as to align with the bottom of the frame. Adjust the bar position relative to the axle if needed.
- Step #4.** Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.
- Step #5.** Place a lock-nut on one leg of the square U-bolt. Insert the other end in to one drilled hole. Maneuver it until it reappears through the other drilled hole. Place one end of the base plate and the frame bracket over the leg and start another lock-nut on it. Remove the first nut; position the free end of the plate and bracket over the U-bolt leg and replace the nut.
- Step #6.** Have someone bounce the rear of the car so you can check that all parts clear throughout the suspension travel distance. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for than the cost of the kit.

HARDWARE

2	RH 014 End-Links	2	RH 031 Plates
2	RH 054 Brackets	8	RH 304 Lock-Nuts
2	RH 405 U-Bolts	2	RH 508 Bushings
2	RH 043 Brackets	2	RH 402 U-Bolts
2	RH 041 Brackets	4	RH 104 Washers