



Part #2159

8-29-2005

- Step 1.** Assemble the mid-section brackets to the large angle supplied in the kit as seen in the illustration. Tighten the bottom bolts on both assemblies and leave the other bolts loose for now. Please note that there is a left and right angle bracket. Once proper clearance has been achieved fasten the angle brackets to the bottom of the spring perch using the nuts provided. Tighten to approximately 45 ft./lbs.
- Step 2.** Lubricate the inside of the D-bushings and place them around the mid-section of the bar near the arm bends. With the arms of the bar pointing to the rear and with the dip in the bar pointing down and to the rear, place the bar bracket over the D-bushings and attach them to the large angle brackets using fasteners provided. Tighten to approximately 35 ft./lbs.
- Step 3.** Assemble the end-links as illustrated so as to connect the eye of the bar to the end-link. Rotate bar so that the end-link bracket contacts the bottom of the spare tire mount. There is an existing hole in the spare tire mount that the top of the end-link will attach to. Tighten end-links so that they are just snug or until the end-link will attach to. Tighten end-links so that they are just snug or until the end-link spacer cannot be rotated. **WARNING!** Over tightening of the end-link assemblies could result in end-link failure.
- Step 4.** Check all fastenings for proper torque. Bounce the rear of the vehicle and check the movement of the bar in relation to all other components for proper clearance. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

Hardware:

4 RH 214 Bolts	4 RH 304 Lock-Nuts	2 RH 017 End-Links
2 RH 074W Brackets	2 RH 027B/C Plates	4 RH 306 Nuts
4 RH 104 Washers	4 RH 323 Nuts	2 UB 613W Bushings

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