

Direction #217

Step #1. The bar should be positioned so that the mid-section runs under the rear axle with the arms facing forward, and the dip down and to the rear.

Step #2. Hang the U-bolt around the axle. Raise up the slotted plates under the U-bolt to engage the U-bolt legs. Follow with the bar bracket that should already be around under the bar. Start the nuts. Place the mid-section bushings on the bar near the bends, flat side up. Next, slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Insert the locking device from one side with the legs towards the axle. Center it on the slotted plate.

Step #3. Assemble the end-link as illustrated. Be sure that the washers have their cupped or hollow side towards the bushings, and that the bushings have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug, but not so tight that the bushings bulge to a noticeable extent.

Step #4. Position the bar so that the forges are horizontal and the axle clamp assembly holds the bar mid-section under the axle. With the car resting naturally on its springs on level ground, the frame brackets should align with the floor pan. Adjust the bar position relative to the axle if needed. The end-links should not be forced away from their natural position on the bar forges more than a few degrees.

Step #5. Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.

Step #6. From inside the car (remove seat if needed) place the slotted backing plate over the drilled holes and insert the U-bolt legs through the plate and car floor structure. From below the car, place the bracket onto the U-bolt legs and start the nuts. Then tighten until bracket is secure.

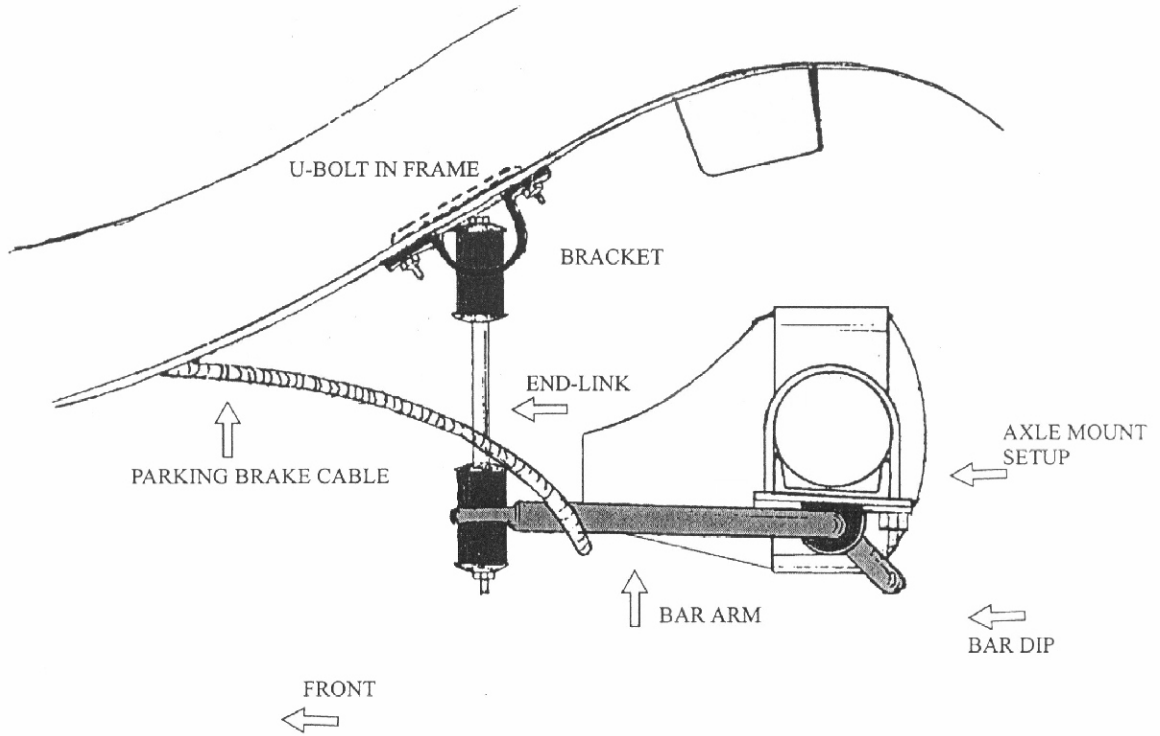
Step #7. Have someone bounce the car so you can check that all parts are secure and clear throughout the suspension travel distance. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and control this kit should be used in conjunction with our front bar.

HARDWARE

2	RH 014	End-Links
2	RH 510	Bushings
2	RH 054	Brackets
2	RH 043	Brackets
4	RH 031	Plates
2	RH 041	Brackets
2	RH 405	U-Bolts
4	RH 213	Bolts
8	RH 304	Lock-Nuts
8	RH 104	Washers

DIRECTION 217



HOW TO INSTALL A 402 U-BOLT

