



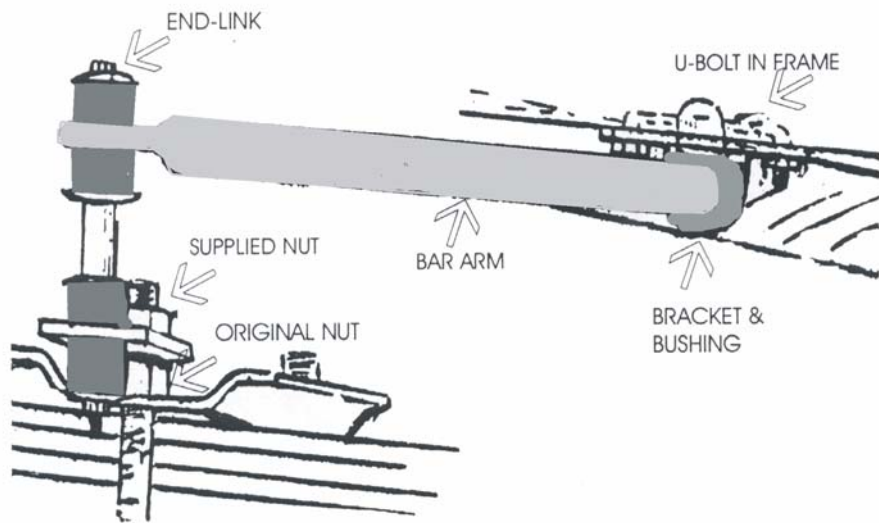
Part #218

- Step #1.** Place the adaptor plates on the forward outboard U-bolt leg that appears above the spring saddle plate. Place the large nut supplied on the remaining stud and turn down securely to hold the plate firmly with the largest hole outboard.
- Step #2.** Position the bar so it is forward of the axle with the small dip over the tail pipe and the arms are to the rear so the eyes are above the large holes in the adaptor plates. On late models with catalytic converters, the bar must be mounted to the rear of the wheels with the arms forward. In this case, the dip should be down. The bar mid-section will locate under the cross-member which is forward of the gas tank.
- Step #3.** Assemble the end-links as shown with the cupped washers facing the rubber bushings. Tighten the nut on bottom only moderately so as not to deform the rubber bushing.
- Step #4.** Raise the bar mid-section to the frame and using the back plate provided, mark frame bottom either side of bar. Using the plate as a template, drill the frame bottom with a 3/8" drill bit.
- Step #5.** Place a nut on one end of the U-bolt and insert other end into the frame, then maneuver it until it reappears on other side. Secure the base plate and bracket with another nut (loosely). Remove the first nut and secure the free end of the bracket and plate and replace the nuts. Slide the mid-section bushings onto the bar under the bracket and then tighten the nuts holding the assembly to the frames.
- Step #6.** Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

HARDWARE

2	RH 507	Bushings
2	RH 015	End-Links
2	RH 308	Lock-Nuts
2	RH 402	U-Bolts
4	RH 304	Lock-Nuts
2	RH 032	Plates
2	RH 040	Brackets

DIRECTION 218



HOW TO INSTALL A U-BOLT

