

DIRECTIONS 357

STEP #1. Hang the round U-bolts around the axle. Place the bar mid-section under the axle with the arms forward. Place the D-bushings on the bar mid-section near the bends,

flat side up.

STEP #2. Place the bar brackets under the bar and bushings and place the flat base plate on top of the bracket. Raise the assemblies so as to engage the legs of the U-bolt. Start the lock-nuts. Check that the bar is centered across the car, under the axle and that the U-bolt assemblies are next to the bends. Then tighten the U-bolts to 10 ft./lb.

STEP #3. Assemble the end-links as illustrated (see General Instructions for details.) The head of the bolts should be up. Note the position of the frame bracket.

STEP #4. Swing the bar arms up so the frame brackets contact the frame (this must be done with the car resting on its springs.) Mark through the frame bracket holes for drilling. Check that the marks correspond to the square U-bolt legs spacing. Drill the marks with a 3/8" drill bit.

STEP #5. Start a lock-nut on one leg of the square U-bolt. Insert the other end through a washer, through a washer, through a hole in the frame bracket and into the drilled frame hole. Maneuver until it reappears from the other drilled hole. Let it pass through the frame bracket, another washer and secure it with a lock-nut. Tighten the lock-nuts to 10 ft./lb.

STEP #6. Bounce the rear of the vehicle and check for clearance of all parts throughout the suspension travel distance. Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

For best balance and control, this kit should be used in conjunction with our heavy duty front bar replacement kit.

HARDWARE:

NOTE:

2	RH 040 Brackets	2 RH 508 Bushings
2	RH 031 Plates	2 RH 406 U-Bolts
4	RH 307 Lock-Nu	ts 2 RH 402 U-Bolts
4	RH 304 Lock-Nu	ts 2 RH 044 Brackets
2	RH 018 End-Lin	ks 4 RH 104 Washers