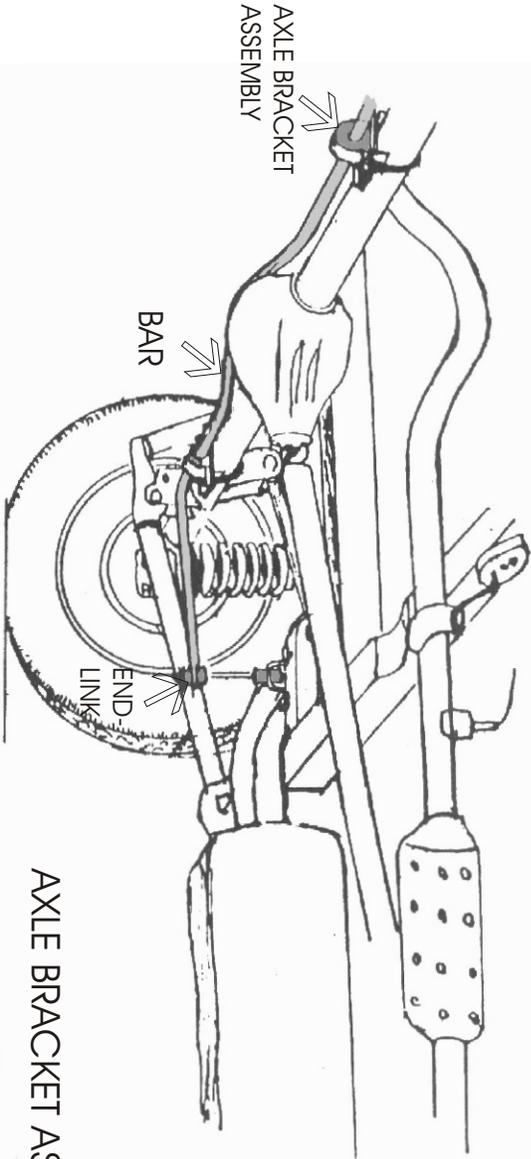
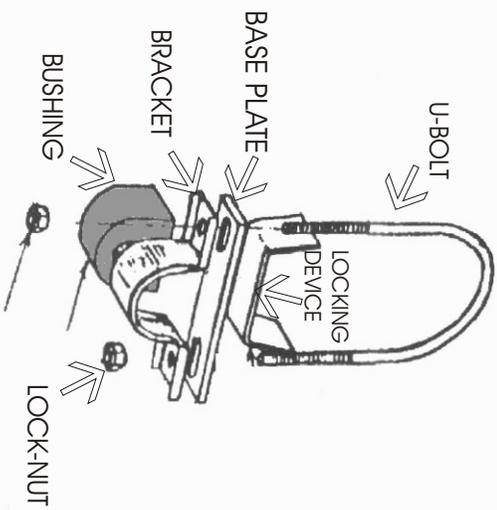


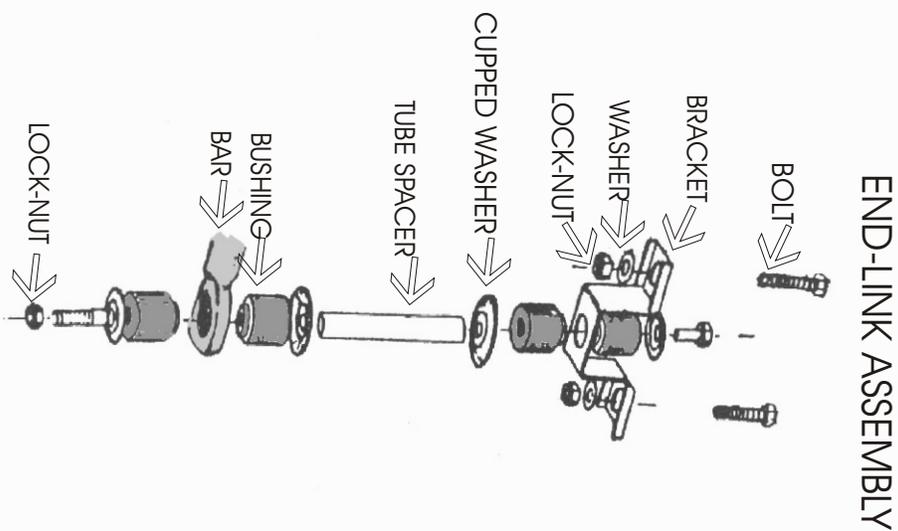
DIRECTION 472 PREVIA REAR



VIEW: LEFT REAR



AXLE BRACKET ASSEMBLY



DIRECTIONS 472

- STEP #1.** Hang U-bolt around axle. Be sure they are passed under the brake-line so as not to pinch them. Raise up the slotted plates under the u-bolt so as to engage the U-bolt legs. Follow with the bar bracket that should already be around under the bar. Start the nuts. Place the D-shaped rubber bushing on the bar near the bends flat side up. Next slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Insert the locking device from one side, legs toward axle. Center on slotted plate. Bar dip should be under rear of differential and the arms forward.
- STEP #2.** Assemble end-link as illustrated. Pass the end-link center bolt through one cupped washer; through a rubber bushing; through the frame bracket (from inside it); through two more bushing with washers in between, the bar eye; another bushing, the last cupped washer; and secure with a lock-nut. Be sure that washers have their cupped or hollow side towards the rubber bushing and that the rubber bushing have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is secure. Snug but not so tight that the bushing bulge to a noticeable extent.
- STEP #3.** Position the bar so that the forges are horizontal and the axle clamp assembly holding the bar midsection below the axle. With the car resting naturally on its springs on level ground, the frame brackets should position themselves so as to align with the frame extension that leads back to the upper control arm pivot.
- STEP #4.** Mark through the frame bracket holes. Drill one hole with a 3/8" drill bit. Use the bracket to get the exact spacing for the second hole and drill it. Bolt bracket to the bottom of the frame extension with the bolts and lock-nuts provided. Torque to 20 ft/lbs.
- STEP #5.** Have someone bounce the rear of the van so you can check that all parts of the bar and hardware clear throughout the suspension travel distance (but don't be under the car when it is being bounced). Measure the maximum travel distance so you can better estimate clearance. If all is clear, tighten nuts on the frame and axle.
- STEP #6.** Road test the car to familiarize with its new handling. As we cannot supervise your installation or your driving. We cannot be responsible for more than the cost of the kit.

HARDWARE

8	RH 304	Lock-Nuts
2	RH 405	U-Bolts
2	RH 054	Locking Devices
2	RH 043	Brackets
2	RH 031	Plates
2	RH 018	End-Links
2	RH 509	Rubber Bushings
4	RH 214	Bolts
2	RH 041	Brackets
4	RH 104	Washers