

**Direction #649**

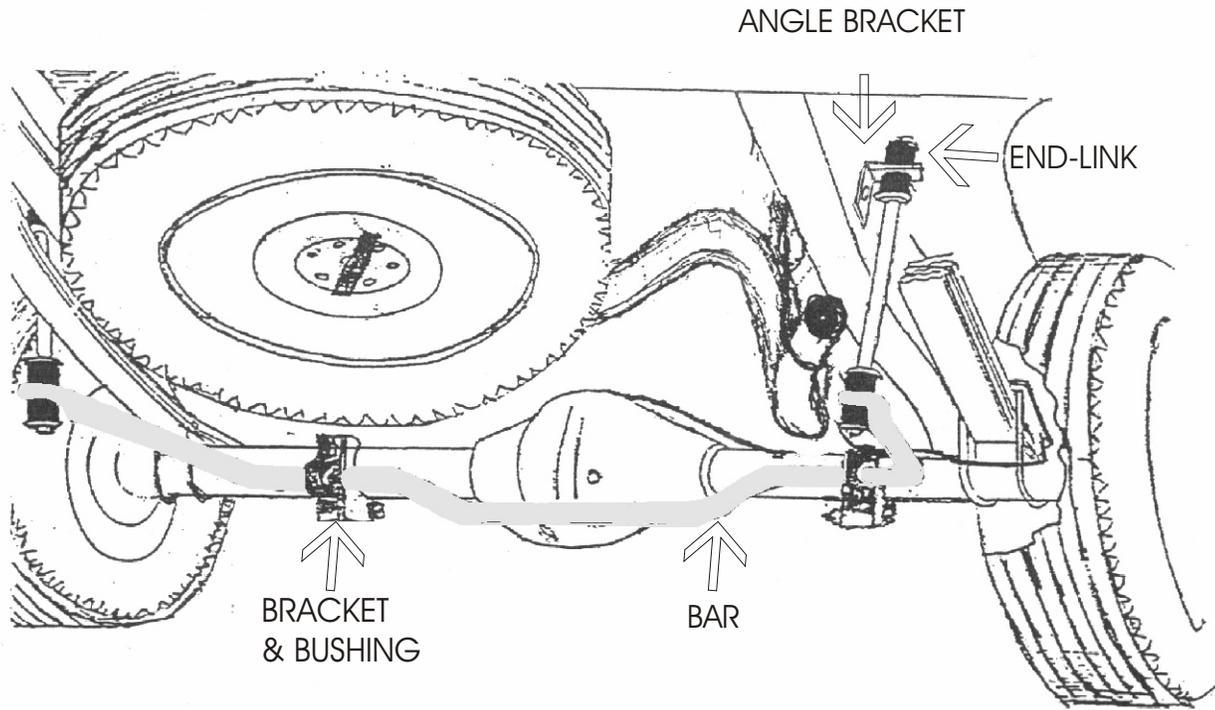
- Step 1.** Place the bar brackets on the top rear side of the lower shock mounts on the back of the axle. Mark and drill with a 3/8" drill bit. See illustration detail.
- Step 2.** Slip the bar bushing around the bar mid-section and position the bar and bushing in the bar bracket. Start the bolts and nuts that attach the assembly. Repeat on the other side. Tighten all nuts to 20 lbs/ft. Be sure that the bar is the correct way up. The forged eye at the end of the bar should be horizontal. The arm sloping up to the rear, and the dip down at about 30 degrees. and centered on the axle.
- Step 3.** Assemble the end-link as illustrated. Note that the end-link will lean outward slightly at the top so as to pass between the frame and spring. Tighten the end-link only enough so as to keep the assembly snug. Do not distort the bushings.
- Step 4.** Bolt the angle brackets to the outside of the frame using the 3/8" bolts provided. Place the washer on the inside of the frame and tighten to 25 lbs/ft.
- Step 5.** Check all fastenings for suitable tightness. Have someone bounce the rear of the vehicle so you can see that all parts will clear throughout the suspension travel distances.
- Step 6.** Road test your vehicle so as to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

**NOTE:** This kit should be used in conjunction with our front kit for best balance and control.

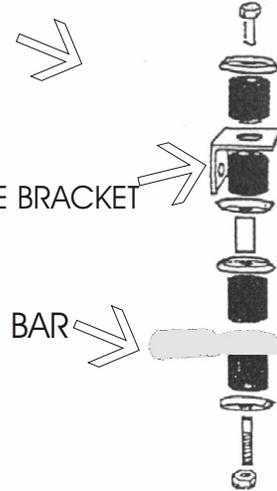
**Hardware**

<b>2 RH 511 Rubber Bushings</b>	<b>2 RH 046 Brackets</b>
<b>2 RH 022 Angle Brackets</b>	<b>2 RH 017 End-links</b>
<b>4 RH 197 Bolts</b>	<b>6 RH 304 Lock-nuts</b>
<b>2 RH 102 Flat Washers</b>	<b>4 RH 104 Washers</b>
<b>2 RH 214 Bolts</b>	

# DIRECTION 649



## END-LINK DETAIL



## AXLE DETAIL

