



Part #686

8-23-2005

- Step 1.** Lay out bar and all hardware under the car. Place locking device on top of rear axle, then place RH031 plate on top of locking device. Now assemble bushing and bar bracket on bar, then place the assembly straight off the rear of axle and secure assembly with the U-bolts provided. The locking device should spread out until it meets the U-bolt legs.
- Step 2.** Assemble end-links as per illustration. Be sure the washers have their cupped sides toward rubber bushing, the rubber bushings have shouldered end toward eye and towards frame bracket. Tighten lock-nut so the assembly is snug, but not so tight that the bushings bulge to a noticeable extent.
- Step 3.** Secure the frame bracket to the bottom of the frame rail with the bolts provided into the existing holes bolting the bracket diagonally across the existing holes.

Installation should now be complete.

- Step 4.** Now check all fastenings for suitable tightness, and proper position. Have someone bounce the vehicle so you can check for clearance of all moving suspension parts. **DO NOT BE UNDER THE CAR WHEN BOUNCED.** Road-test car to familiarize yourself with its new handling. Since we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

Hardware

2 RH 402 Square U-Bolts	2 RH 012 End-Links
2 RH 054 Channel Brackets	2 RH 043 Bushing Brackets
2 RH 041 Brackets	2 RH 031 Base Plates
2 RH 405 U-Bolts	2 RH 509 Bushings
10 RH 304 Lock-Nuts	8 RH 104 Flat Washers
4 RH 211 Bolts	4 RH 105 Washers

DIRECTION 686

INSTALLATION FOR MINI VANS WITH EXISTING HOLES IN THE BOTTOM OF FRAME RAIL

WHEN BOLTING FRAME BRACKET TO THE BOTTOM OF THE FRAME RAIL USE EITHER OF THE BELOW BOLT PATTERNS, THIS WILL CENTER THE 5/8" HOLE IN THE FRAME BRACKET.

