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**Part # 11066698**  
**59-64 Chevy Impala Rear Upper Strong Arm Kit**

**Components:**

1	90001119	Upper control arm – (set at 13.75")
1	90001589	Kevlar lined Heim end – 5/8" I.D.
1	90001085	Poly bushing half – 1.5" O.D. x 1.5" long
1	90001086	Poly bushing half – 1.5" O.D. x 1" long
1	90000467	Bushing sleeve – 2.5" long
2	90002066	Aluminum bearing spacer

**Hardware:**

1	99752004	3/4"-16 Jam nut	Heim ends
2	99621005	5/8" x 3 1/2" SAE Gr.8 bolt	Upper arm
2	99632002	5/8" SAE Nylok jam nut	Upper arm

# STRONG ARMS™

by Air Ride Technologies

## Installation Instructions



1. Bolt the upper StrongArm to the frame using the 5/8" x 3 1/2" bolts and Nylok nuts supplied. An aluminum washer must be installed on each side of the spherical bearing.

2. Using a 5/8" x 3 1/2" bolt fasten the poly bushing end of the upper bar to the axle bracket.

**Note:** Some vehicles have two factory upper arms and need a second tubular arm.

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