



Part # 11379120 - 1988-1998 GM C1500 Front SwayBar



Recommended Tools



1988-1998 GM C1500 Front SwayBar Installation Instructions

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Hardware Torque Specifications

M10-1.5.....	37 ftlbs
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Major ComponentsIn the box

Part #	Description	QTY
90001228	Front SwayBar	1
90001258	SwayBar End Link T-Bushing	4
70012913	Delrin Sway Bar Bushing Liner	2
90002513	Bushing Strap	2
70013130	SwayBar Bushing	2
90001257	Bushing Mount Adapter	2
70014491	Locking Ring	2

END LINK ASSEMBLY

Part #	Description	QTY
90001256	90 Degree End Link Adapter	2
90002571	90 Degree End Link	2
99375008	3/8"-16 x 3" Fully Threaded Stud	2
90002930	End Link Kit	2

HARDWARE KIT99010086

QTY	Part Number	Description
ADAPTER PLATE		
2	99111001	M10-1.5 x 30mm Flat Head
1	90002263	Red Loctite

QTY	Part Number	Description
BUSHING STRAP		
2	99111003	M10-1.5 x 40mm Hex Bolt
2	99111011	M10-1.5 x 20mm Hex Bolt
4	99113001	M10 Split Lock Washer
4	99433002	7/16" SAE Flat Washer

Getting Started.....

This SwayBar Kit utilizes a Delrin Liner in the SwayBar Bushing. The Delrin Liner allows the SwayBar to move freely and quietly in the Bushing. The Delrin is self-lubricating, no lubrication is required.

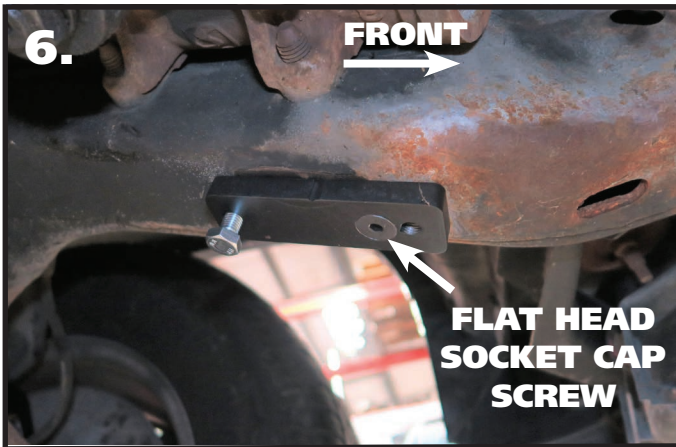
1. Jack the vehicle up to a safe working height and support with jack stands. Make sure the jack stands are stable before working under the car.
2. Remove the stock sway bar.



4. Open the Delrin Liner at the split and slip it over the SwayBar. Position it in the area that the bushing will ride based on the location of the stock swaybar. Do this on both ends of the swaybar. Next, open the SwayBar Bushing at the split and slide it **OVER** the Delrin Liner. Do this on both Delrin Liners.



5. Slip the Bushing Straps over the SwayBar Bushings.



6. Hold the Frame Plate up to the OEM holes, the Counter Sunk hole will be positioned over the front hole with the slot to the rear. Apply Red Loctite to the Flat Head Bolt. Thread a Bolt into the rear hole to help keep the plate straight. Torque the flat head bolt and remove the rear bolt.



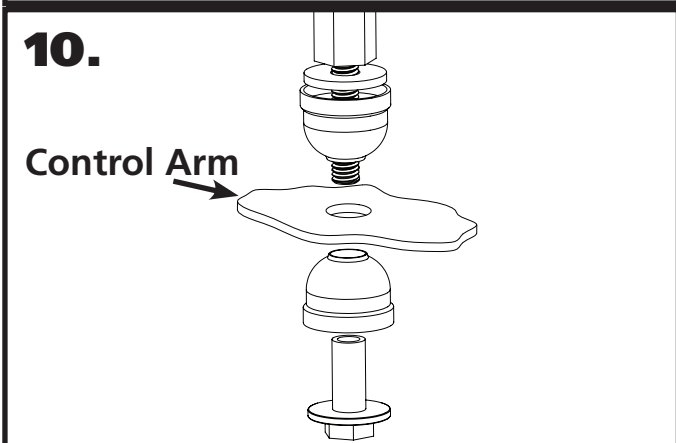
7. Slide the SwayBar into position on the truck with the SwayBar arms above the tie rods. Install a Lock Washer & Flat Washer on the each M10 Hex Bolts. A 30mm goes in the front, with a 40mm going in the rear. Do **NOT** complete tighten the hardware at this time.



8. Install a T-Bushing on each of the 90 degree end links. The t-bushings are installed with the large diameter against the shoulder of the end link.



9. Insert the 90 degree end link/t-bushing into the swaybar end with the threads pointing toward the coilspring. Install a 2nd t-bushing with the small diameter into the swaybar. Install the nut and torque. Do this for both sides.



10. Install the End Links using **Diagram 10** as a reference. Install both end links before tightening the end link hardware. Tighten the end link barrel nut until it is flush with the end of the bolt, and then tighten it 2 more complete rounds.



11. Center the swaybar and torque the strap hardware. Install the stop rings against the swaybar bushing. The stop rings will go against the inner side of the bushing. Take the stop rings apart and reassemble them against the bushing and tighten.