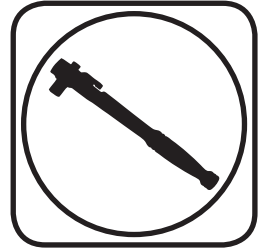




### Part # 11399120 - 1982-2003 S10/S15 Front SwayBar



#### Recommended Tools



# 1982-2003 S10/S15 Front SwayBar Installation Instructions

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#### Hardware Torque Specifications

M10-1.5.....	28 ftlbs
3/8"-16.....	30 ftlbs

# Major Components .....In the box

Part #	Description	QTY
90001243	Front SwayBar	1
90002937	End Link Kit	1
70012394	Delrin Sway Bar Bushing Liner	2
90002513	Bushing Strap	2
90001099	SwayBar Bushing	2
90001267	Bushing Mount Adapter - Driver	1
90001268	Bushing Mount Adapter - Passenger	1
70014344	Locking Ring	2

## HARDWARE KIT .....99010088

QTY	Part #	Description	QTY	Part #	Description
<b>ADAPTER PLATE</b>			<b>BUSHING STRAP</b>		
4	99111001	M10-1.5 x 30MM Flat Head	4	99371065	3/8" -16 x 3/4" Hex Bolt
1	90002263	Red Loctite	4	99373002	3/8" Flat Washer
			4	99373006	3/8" Split Lock Washer

## Getting Started.....

This SwayBar Kit utilizes a Delrin Liner in the SwayBar Bushing. The Delrin Liner allows the SwayBar to move freely and quietly in the Bushing. The Delrin is self-lubricating, no lubrication is required.

1. Jack the vehicle up to a safe working height and support with jack stands. Make sure the jack stands are stable before working under the car.
2. Remove the stock sway bar.
3. After removing the stock sway bar, determine what size hardware the frame will require.



4. Open the Delrin Liner at the split and slip it over the SwayBar. Position it in the area that the bushing will ride based on the location of the stock swaybar. Do this on both ends of the swaybar.



5. Open the SwayBar Bushing at the split and slide it **OVER** the Delrin Liner. Do this on both Delrin Liners. Next, slip the Bushing Straps over the SwayBar Bushings.



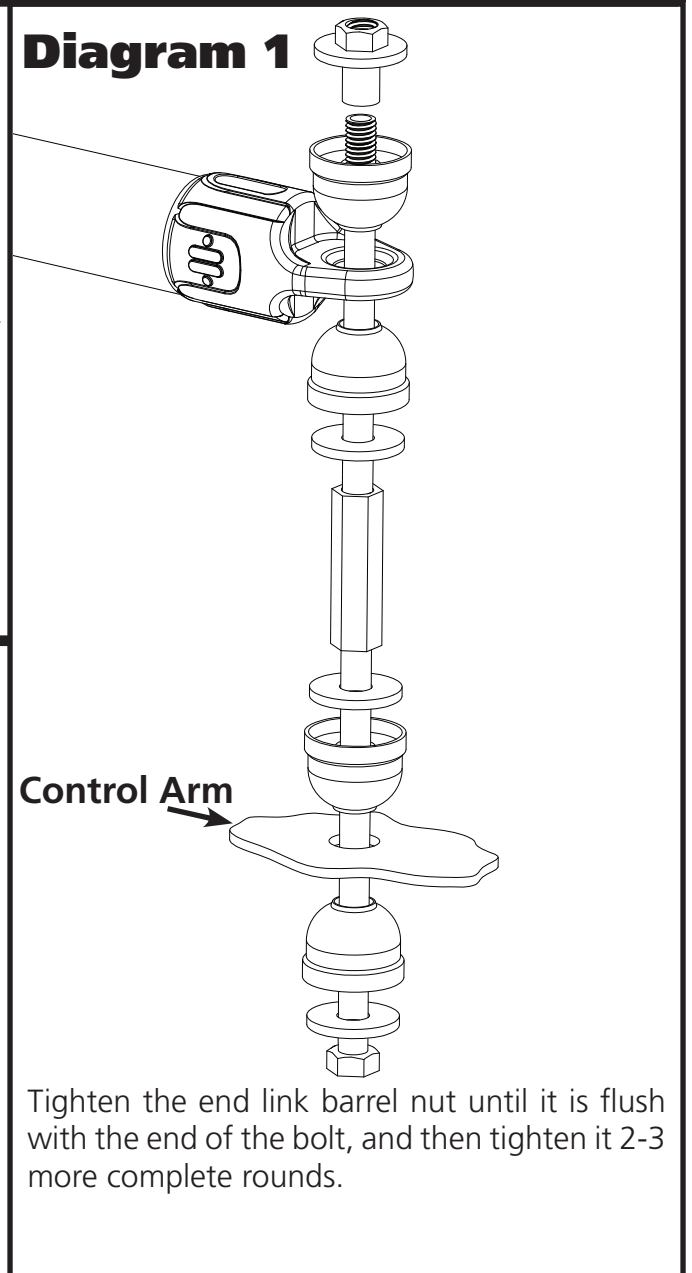
**6.** Hold the Frame Plate up to the OEM holes, the Counter Sunk holes will line up with the OEM threaded holes. The Plates are positioned with the threaded holes offset to the **FRONT and INSIDE of the truck**. Apply Red Loctite to the Flat Head Bolts. Torque Hardware.



**7.** Slide the SwayBar into position on the S10 with the SwayBar arms above the tie rods. Install a 3/8" Lock Washer & 3/8" Flat Washer on the 3/8"x 3/4" Hex Bolts. Do **NOT** Complete tighten the Hardware, it will be left partially loose until the End Links are installed.



**8.** Install the End Links using **Diagram 1** as a reference. Install both end links before tightening the end link hardware. Tighten the end link barrel nut until it is flush with the end of the bolt, and then tighten it 2-3 more complete rounds.



Tighten the end link barrel nut until it is flush with the end of the bolt, and then tighten it 2-3 more complete rounds.



**9.** Torque the SwayBar mounting hardware to 30 ftlbs. Install the locking rings on the inside of each bushing assembly. Use a hex key to take the locking ring apart. Reassemble it on the bar positioned next to the inside of the bushing assembly. Push the locking ring up against the bushing assembly and tighten.