







FITS: 2012-2018 JEEP WRANGLER JK
ENGINE SIZE: 3.6L
CAB SIZE: 2DR/ 4DR

-  ALLOW VEHICLE TO COOL DOWN BEFORE WORKING ON ANY ENGINE / EXHAUST COMPONENTS.
-  REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.
-  READ INSTALLATION INSTRUCTIONS COMPLETELY BEFORE BEGINNING REMOVAL AND INSTALLATION
-  LIMITED LIFETIME WARRANTY



60-120 min



Cutting May be Required



PPE Kit Recommended



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REMOVAL:

1. Allow plenty of time for your vehicle to cool down prior to starting. Exhaust systems reach high temperatures and may cause serious burns. Always wear appropriate safety equipment including goggles and gloves.
2. Read instructions prior to installation. Use a penetrating lubricant and spray the exhaust clamp nuts and all the isolation rubber mounts before removal and re-installation.
3. For easier installation, lay out the exhaust system according to the diagram.
4. Use a vehicle hoist to raise vehicle to proper working height. If a vehicle hoist is not available, raise the vehicle and securely support using jack stands. Use of a jack or stand to support the muffler when removing or installing is recommended.
5. Release factory band clamp on the left side at the muffler inlet pipe. Remove the hangers from the rubber mounts on the vehicle and carefully remove the axle back exhaust from the vehicle. (Image 1)



IMAGE 1



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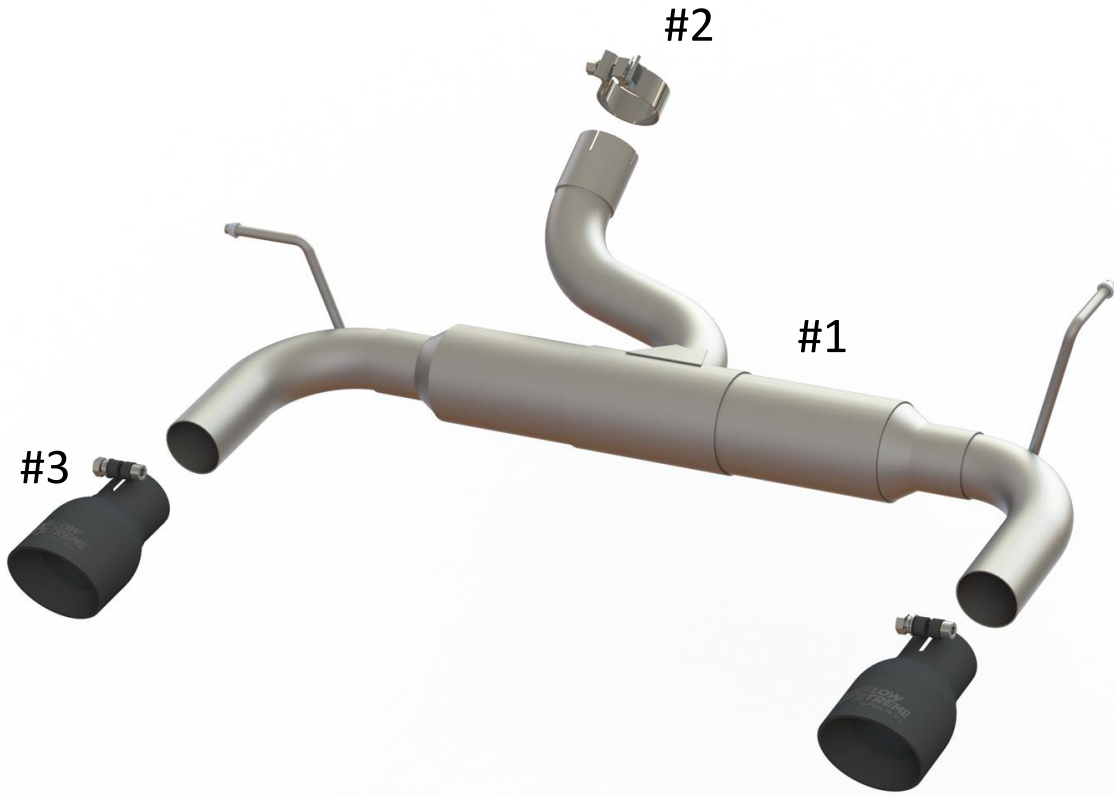
INSTALLATION:

1. Slide provided exhaust clamp onto the muffler inlet and onto the end of the factory over the axle pipe and loosely tighten for possible later adjustment.
2. Use a stand or helper to hold the muffler in place while inserting the two hangers into the OEM rubber mounts on the vehicle. (Image 2)
3. Install the black powder coated exhaust tips on the exit pipes of the muffler and tighten both integrated clamps loosely to allow for possible adjustment. (Image 3)
4. Make all necessary adjustments for the muffler and tips for proper clearance and looks. Fully tighten each clamp until connections are secure.

**IMAGE 2****IMAGE 3**

PARTS LIST:			
Qty	Part Description	Qty	Part Description
1	Muffler Assembly (#1)		
1	Exhaust Clamp (#2)		
2	Exhaust Tips (#3)		

PARTS DIAGRAM



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