



Technical Support Line: (952) 985-5675 Info@QA1.net

### INSTALLATION INSTRUCTIONS

QA1 P/N 52894 Rear Sway Bar  
1973-1977 GM A-Body, '78-'96 GM B-body

READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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### TOOLS AND SUPPLIES REQUIRED

- Floor jack and jack stands
- Wrenches
- Blue Loctite™
- Ratchet and Sockets

### Installation Instructions

1. Raise and support the vehicle with jack stands on a stable surface. *Note: Never rely on a jack alone to support a vehicle.*

*CAUTION: Sway bars are heavy steel parts that can cause injury if unsupported during removal or installation.*

*Note: Vehicles not originally equipped with a rear sway bar will require boxed trailing arms such as QA1 #5208 for best performance. OEM boxed arms for '73-'77 A-bodies can be used on those model years, but will require 7/16"-14 x 2 1/2" long bolts be purchased separately.*

2. Use a small pry bar to spread the sway bar mounting blocks; install the mounting blocks onto the QA1 sway bar (two per side). See **Figure 1**.
3. Use the supplied hardware to install in the following order:
  - a. Place one thick washer onto the bolt, and then slide the bolt up through the mounting block. (**Figure 2**)



Figure 1

- b. Install the QA1 sway bar and bolts through the trailing arms, followed by the thick washers, then the locking nuts.
4. Adjust the sway bar so that it contacts both trailing arms evenly and squarely in the vehicle. The best way to ensure that the sway bar is mounted squarely is by measuring from the first bend in the sway bar to the rear surface of the mounting block, verifying that the measurements are the same for both sides. Torque the mounting hardware to 50 lb. ft. at this time.
5. Check for any contact with brake lines, electrical wiring, fuel lines or cables. Adjust the sway bar as needed.

*Note: It is best to use sway bars that have been designed to work together. Never drive a vehicle with only a rear sway bar installed, as this can cause a dangerous over steer condition.*



**Figure 2**



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