

Tuned Length Headers

Part # 1632,16320,16325



Special Tools
Required:

- No special tools required

Install Time:
Approximately
2 Hours

Difficulty:
4 out of 5

You will be re-using most of the stock manifold studs for this header installation. Five required bolts are provided.

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Disconnect the negative battery terminal. Lift the vehicle as high as possible.

STEP 2

- From underneath the vehicle, unplug the rear oxygen sensors. Loosen the clamps at the front of the H-Pipe. Remove the catalytic converter nuts at the exhaust manifolds. Remove the converters.

STEP 3

- Remove 4 nuts and bolts on the lower strut bar and remove the bar.

STEP 4

- Remove the starter and unplug the front oxygen sensors at the back of the engine. Unbolt the steering shaft at the rack and pinion connection and place shaft up out of the way.

STEP 5 (Driver Side)



- Place a jacking device under the bell housing and remove the driver side motor mount from the engine. This will give you access to the bottom row of header nuts.

STEP 6

- Remove the exhaust manifold nuts. Jack up the engine slightly to remove the stock exhaust manifold and gasket.



Join our Facebook page
www.facebook.com/bbkperformance



Follow us on Twitter
[@bbkperformance](https://twitter.com/bbkperformance)



Check us out on Youtube
www.youtube.com/bbkperformance

GO TO NEXT PAGE

WWW.BBKPERFORMANCE.COM

For any questions, email us:
tech@bbkperformance.com

installation instructions

1

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

Tuned Length Headers

Part # 1632,16320,16325



STEP 7



- Looking at the BBK Header Flange, remove the studs that correspond with the notches in the flange. On the driver side it's the two most rear studs. Those will be replaced with supplied bolts. ***NOTE!!! There are 2 thread pitches supplied because the manufacturer changed the thread pitch used after 2011. You will have to compare the supplied bolt to the factory stud to confirm which thread pitch to use.***

STEP 8

- Make sure the cylinder head surface is clean and install the supplied gasket over the studs.

STEP 9

- Remove the oxygen sensor from stock exhaust manifold and install into the BBK Header. ***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

STEP 10

- Position the BBK Header in place over the studs and install the nuts and required bolts. This might require lifting the engine up a bit higher to get the header into place. Install nuts and two supplied bolts and tighten.

STEP 11

- Re-install the motor mount and steering shaft. Lower the engine back down.

STEP 12 (Passenger Side)

- Remove the passenger side motor mount from engine and jack up the motor. Remove the exhaust manifold nuts and remove both the manifold and gasket.

STEP 13

- Remove the studs in the head that correspond to the notches on the header flange. There are 3 on the passenger side.

STEP 14

- Remove the oxygen sensor from stock exhaust manifold and install into the BBK Header. ***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

STEP 15

- Make sure the cylinder head surface is clean and install the supplied gasket over the studs. Install the header onto the studs, install stock nuts and supplied header bolts and tighten all of them.



Join our Facebook page
www.facebook.com/bbkperformance



Follow us on Twitter
@bbkperformance



Check us out on Youtube
www.youtube.com/bbkperformance

GO TO NEXT PAGE

WWW.BBKPERFORMANCE.COM

For any questions, email us:
tech@bbkperformance.com

installation instructions

2

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

Revised 2/25/2013

2011-14 Ford Mustang GT 5.0L

Tuned Length Headers

Part # 1632,16320,16325

**STEP 16**

- Re-install the motor mount and lower the engine back down. Re-install the starter and make sure the motor mounts are tight on both sides of the engine.

STEP 17

- Re-install the catalytic converters and clamps at the H-Pipe connections. Reconnect all of the oxygen sensors.

STEP 18

- Re-install the lower strut brace.

STEP 19

- Reconnect the negative battery terminal and start the engine and listen for any leaks.

NOTE!!! The nuts and bolts should be rechecked for tightness after about 500 miles of driving.

ATTENTION!

Please follow the ECU relearn procedure before driving on the road.



Because your vehicle's engine is electronically controlled by a computer, some control conditions are maintained by power from the battery. When the battery is disconnected or a new battery is installed, the engine must relearn its idle and fuel trim strategy for optimum driveability and performance. To begin this process:

- 1.) With the vehicle at a complete stop, set the parking brake.
- 2.) Put the gearshift in P (Park) (automatic transmission) or the neutral position (manual transmission), turn off all accessories and start the engine.
- 3.) Run the engine until it reaches normal operating temperature. Approximately 4-5 minutes.
- 4.) Allow the engine to idle for at least one minute.
- 5.) Turn the A/C on and allow the engine to idle for at least one minute.
- 6.) Drive the vehicle to complete the relearning process.

- The vehicle may need to be driven 10 miles or more to relearn the idle and fuel trim strategy.

- If you do not allow the engine to relearn its idle trim, the idle quality of your vehicle may be adversely affected until the idle trim is eventually relearned.



Join our Facebook page
www.facebook.com/bbkperformance



Follow us on Twitter
@bbkperformance



Check us out on Youtube
www.youtube.com/bbkperformance

WWW.BBKPERFORMANCE.COM

For any questions, email us:
tech@bbkperformance.com

installation instructions

3

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

INS-158