



## INSTALLATION INSTRUCTIONS

2011- 2014 Mustang GT

# Off-Road Replacement Converter Pipes

Part # 1674

### Special Tools

#### Required:

- No special tools are required.

### Install Time:

Approximately  
45 mins

### Difficulty:

1 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

#### STEP 1

- Jack vehicle up and support on sturdy stands or place vehicle on a lift.

#### STEP 2

- Disconnect the negative battery terminal.

#### STEP 3

- Unplug the rear oxygen sensors at back of the engine and side of the transmission on both sides.

#### STEP 4

- Loosen the clamps at the rear of the catalytic converter pipes where they connect to the front of the mid H-Pipe on both sides.

#### STEP 5

- Using a jack stand or blocks, support the back half of the exhaust system from falling down as you remove the catalytic converter pipes.

#### STEP 6

- Unbolt and remove the catalytic converters by removing the bolts from the exhaust manifolds.

#### STEP 7

- Remove the oxygen sensors form the stock catalytic converters and install into BBK delete tubes. Sensors will point to the inside with when tubes are installed. ***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

#### STEP 8

- Place the tubes into place and connect them to the exhaust manifolds with the supplied bolts and nuts. ***You will reuse the stock metal flange gaskets or replacements from Ford.***

#### STEP 9

- Connect the rear portion of the tubes to the stock mid H-Pipe using the stock clamps, and then tighten. ***These delete pipes also work well with BBK's Replacement X-Pipe. # 1460***

#### STEP 10

- Reconnect the oxygen sensors. Reconnect the battery and start the engine to check for any exhaust leaks.



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Part # 1674



## Hardware Included

- KIT1674
  - KIT011
    - HDW149 Bolt, HHCS M10-1.5x40 (4pcs)
    - HDW150 Hex Nut M10-1.5 (4pcs)
    - HDW151 Lock Washer M10 (4pcs)



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installation instructions

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