

SIDE MOUNT TOOL BOXES MOUNTING INSTRUCTIONS

1. Place box on top of truck bed rail, and move to desired position.
2. Support the back of the box while mounting to the truck.
3. Secure (attach) the box to the top of the truck bed rail. Most users prefer to use optional Grip Rite® no hole mounts. (instructions follow):
 - a. Measure for location then mount Grip Rites® to the truck bed rail as shown in the illustration and on the Grip Rite® package.
 - b. Set the toolbox on the bed rail and sight down the front to determine where the Grip Rite® will line up under the front lip.
 - c. Measure from the front of the toolbox to the sighted line where the Grip Rite® lines up.
 - d. Transfer the dimension just taken less 1/4" (for inside compensation) to the mounting surface inside the toolbox.
 - e. The Grip Rite® mounts have holes spaced 3 3/8" apart, and should be marked as such along the line just made. These will be the locations to drill the holes in your toolbox.
 - f. Drill to a finish hole size of 3/8" at the locations just indicated.
 - g. Finish mounting the toolbox to the Grip Rites® using the allen head screws and fender washers provided.
4. Position the support leg against the back and side of the toolbox.
5. Secure the leg to the toolbox. Be sure to secure the leg on the back and side surfaces of the toolbox.
6. Secure the leg to the bed of the truck.
7. Repeat for the leg on the opposite end.

