

RP20595

1939 Cadillac



- Remove bell crank assembly, remove old bearings. Be sure to remove inner race.
- Press in bearings until bearing bottoms out.
- Roll O rings on flange side of bearings to keep out debris as shown in Figure B.
- Installation of grease fitting is highly recommended as shown in Figure C. Be sure that the grease fitting has enough clearance from bracket.
- Reassemble using castle nut, cotter pin and roll pin.
- Torque to specifications.
- Align as needed.

1934 Oldsmobile



- Remove bell crank assembly, remove old bearings
- Machine 0.032" from each side of bell crank flange face
- Press in bearings until bearing shoulder sits flush on flange face.
- Roll O rings on flange side of bearings to keep out debris as shown in Figure B.
- Reassemble using washer and lock nut.
- Torque to specifications.
- Align as needed.

Rare Parts Inc
800-621-2005
621 Wilshire Ave
Stockton CA 95203
www.rareparts.com



Figure B



Figure C