

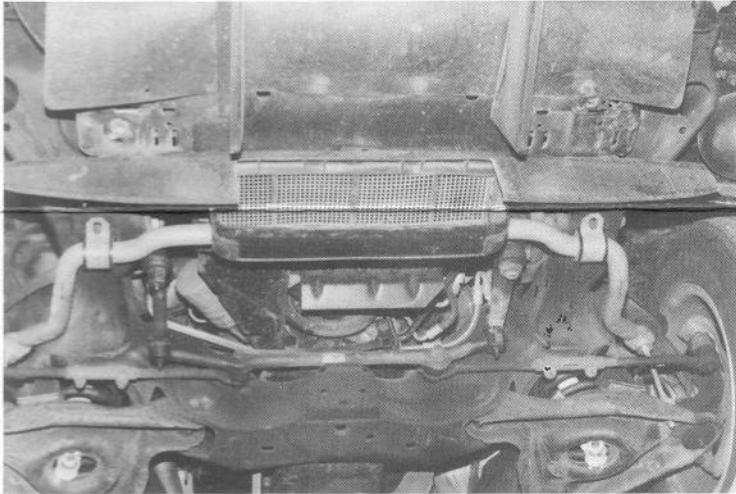


HELLWIG INSTALLATION INSTRUCTIONS

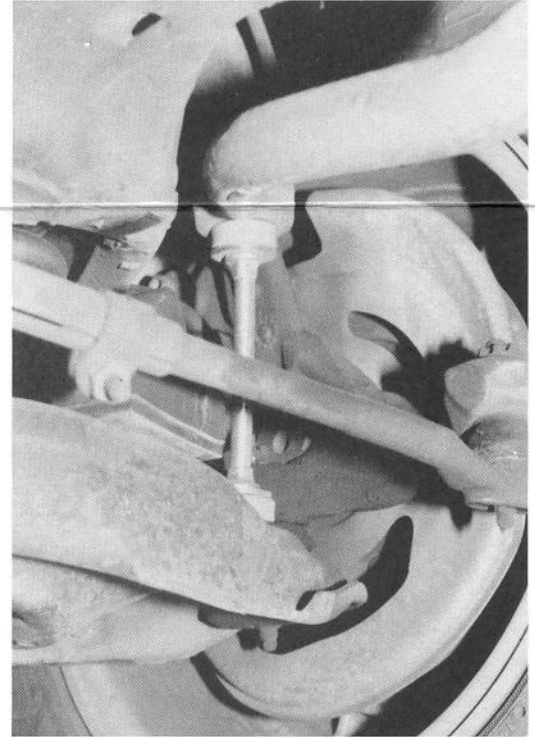
FACTORY AND GENERAL OFFICES • 16237 AVENUE 296, VISALIA, CA 93292 • (559) 734-7451

READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

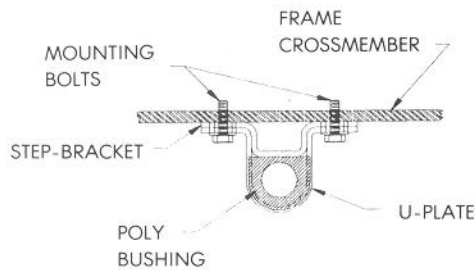
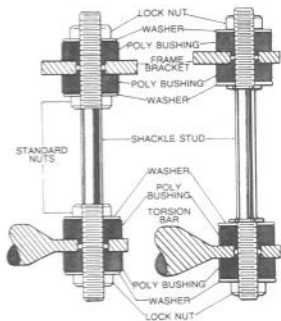
GENERAL MOTORS AUTOMOBILES (Front Sway Bar)



1



2



TORQUE RATINGS

| | |
|---------------------|--------------|
| 3/8 Inch | 35 ft. lbs. |
| 7/16 Inch | 45 ft. lbs. |
| 1/2 Inch | 75 ft. lbs. |
| 9/16 Inch | 90 ft. lbs. |
| 5/8 Inch | 120 ft. lbs. |

NOTE: This unit is designed as a replacement for the factory installed front sway bar.

1. Remove factory installed front sway bar and mounting hardware. Keep the frame mounting bolts, they will be used later.
2. Install D-shaped polyurethane bushings on new anti-sway bar in same position as bushings on factory sway bar. See Photo #1.
3. As per Photo #2 and the Diagram, install the end links to the lower control arms with the thick silver washers provided. Leave Loose at this time.
4. Raise new anti-sway bar up to frame and install U-plates with bolts removed in Step #1. Leave loose at this time. Some vehicles will require a spacer under the U-plate and will be provided in the kit. (See Diagram)
5. As per the Photos and Diagrams, assemble the end links to the ends of the bar. Tighten only until the acorn nuts bottom. **DO NOT OVERTIGHTEN** or damage to the acorn nuts will result. Two lengths of end links are provided. Use the length that best fits your particular car.
6. Recheck installation. Be sure all lock nuts are tightened to specifications. Tighten frame bolts to factory specifications. Bounce vehicle watching for clearance on all undercarriage components; brake & fuel lines, wiring, exhaust, springs, etc.
7. Turn wheels full lock left and right checking for clearance on tires and wheels.
8. Recheck your installation after one week of driving and every thirty (30) days thereafter.

ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS, AND THE WARRANTY FORM.