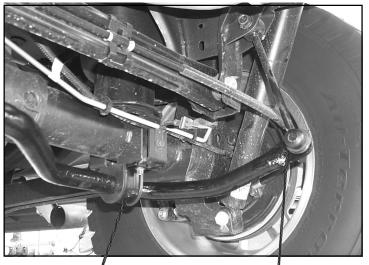


INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION





D-Shaped Poly-Bushing and U-Plate

Factory End-Links Installed with Hellwig bar.

TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. -7/16" = 35-45 ft. lbs. $-\frac{1}{2}$ " = 50-70 ft. lbs. $-\frac{9}{16}$ " = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS ANTI-SWAY BAR IS DESIGNED TO REPLACE THE EXISTING FACTORY INSTALLED REAR SWAY BAR USING THE FACTORY END-LINKS AND U-PLATE MOUNTING HARDWARE.

- 1. Remove the factory installed rear anti-sway bar. Keep all hardware attaching bar at axle, these parts will be reused later.
- 2. Apply a thin layer of grease inside D-shaped poly-bushings to help reduce any possible road noise. Then install D-shaped poly-bushings onto bar in same location as bushings on factory bar. Place U-plates over D-bushings and attach bar to axle using factory mounting hardware removed earlier. **LEAVE LOOSE** at this time to allow for adjustment later.
- 3. Center the bar under vehicle.
- 4. Attach end of sway bar to factory End-Links and torque to above specifications.
- 5. Bounce vehicle checking for clearance on all undercarriage components, readjust as needed.
- 6. Drive vehicle a few miles and recheck your installation, then periodically thereafter.

ATTENTION INSTALLER: BE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL WARNING CARDS, NOTE CARDS AND WARRANTY FORM.

(8661) R-8661 07/01/03