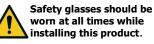
#### 11473 **INSTALLATION INSTRUCTIONS**



YEARS: 2016-PRESENT

CURT

**MAKE: TOYOTA** 

**MODEL: PRIUS** 

**STYLE: HATCHBACK** 



WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

#### WEIGHT CARRYING:

TRAILER WEIGHT: 2,000 LBS. **TONGUE WEIGHT:** 200 LBS.

#### WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

**VEHICLE PHOTO:** 

#### **PRO INSTALL TIME:** 45 MIN. NOVICE INSTALL TIME: **90 MIN.**

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.



**AVIATION** 

SHEARS

SAFETY

GLASSES

#### INSTALLATION TIPS:

EASY

PART REMOVAL

TRIM

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

LEVEL OF DIFFICULTY: CHALLENGING

MODERATE

NO DRILLING REQUIRED

**REMOVE (3) UNDERBODY PANELS** 

**REMOVE LOWER REAR FASCIA** 

**REMOVE BUMPER BEAM** 

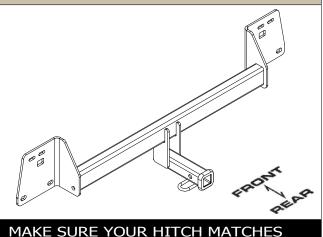
TRIM UNDERBODY PANELS

4. NEED HELP OR HAVE SOME OUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

CHALLENGING

# **REPRESENTATIVE PHOTO**

#### **HITCH ILLUSTRATION:**



SCAN FOR

MORE INFO

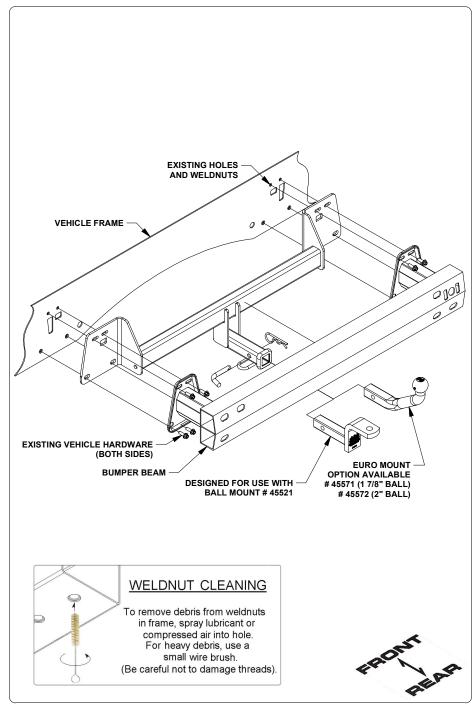
TAPE

MEASURE

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. For more information log onto www.curtmfg.com , & for helpful towing tips log onto www.hitchinfo.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

#### **INSTALLATION WALKTHROUGH:**



For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

1. Remove the (14) push pin fasteners and (3) twist type fasteners attaching the (3) underbody panels to the rear of the vehicle. Using a phillips screwdriver, remove (2) screws from the lower rear fascia.

**NOTE:** Some models will have (2) white plastic clips located by the screws, these will need to be removed as well.





2. Using a 12mm socket, remove the (8) bolts attaching the bumper assembly to the rear face of the cabin. Lightly pull the lower fascia away to remove the bumper beam and return flange bolts to vehicle owner.





#### **INSTALLATION WALKTHROUGH:**

- 3. Using a hammer, flatten the tabs on the end of the bumper beam assembly so they are flush.
- 4. Unclip the wiring from the ends of the fascia clips and unclip the lower fascia from the rest of the bumper cover to remove.





- 5. Raise the hitch and bumper beam assembly into position and loosely install fasteners with a 12mm socket.
- 6. Torque all M8 fasteners to 23 lb-ft.



For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

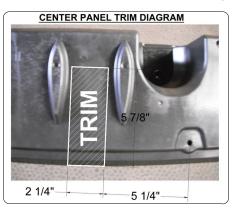
7. Re-install lower bumper fascia in reverse order of removal.





- ¥
- 8. Using the diagrams below, trim the underbody panels as needed for reinstallation.
- 9. Reinstall the remaining underbody panels removed in step 1.

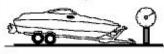




#### TOWING SAFETY INFORMATION

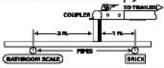
#### Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



#### Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



#### Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

#### Weight Distribution / WD

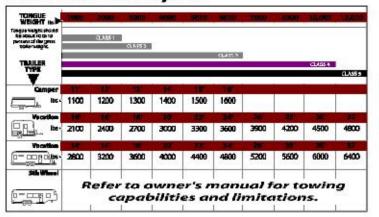
Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



#### Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

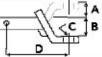
#### How Much Can You Safely Tow?



#### Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

A: Rise. B: Drop. C: Hole Size. D: Length.



#### Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger
- than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
  A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.

#### Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

#### Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the burnper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN) Class 2: 3,500 lbs. (15.6 kN)

Class 3: 5,000 lbs. (22,2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

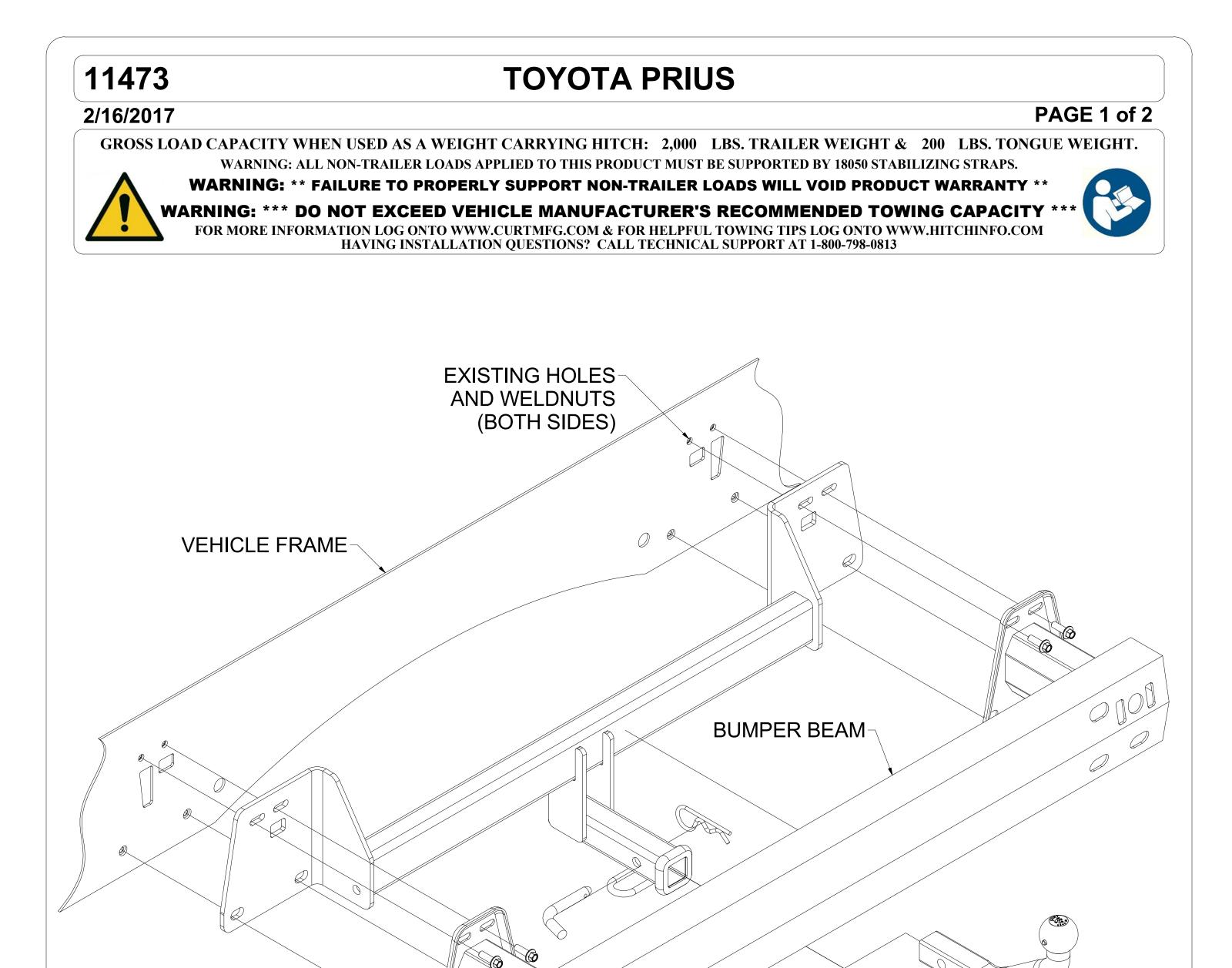
#### Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

#### Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.



TOOLS REQUIRED
RATCHET
12MM & 13MM SOCKETS
TORQUE WRENCH
PHILLIPS SCREW DRIVER
SMALL FLAT BLADE SCREW DRIVER
HAMMER
MASKING TAPE
TAPE MEASURE
AVIATION SHEARS
SAFETY GLASSES

**EXISTING VEHICLE HARDWARE** (BOTH SIDES)

 $\bigcirc$ 

76

**DESIGNED FOR USE WITH BALL MOUNT #45521** 

EURO MOUNT **OPTION AVAILABLE** #45571 (1 7/8" BALL) #45572 (2" BALL)



HITCH WEIGHT: 24 LBS.

**INSTALL TIME** 

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): <u>90</u> MINUTES

**INSTALL NOTES:** 

- NO DRILLING REQUIRED
- REMOVE (3) UNDERBODY PANELS
- REMOVE LOWER REAR FASCIA
- REMOVE BUMPER BEAM
- TRIM UNDERBODY PANELS



## **PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS** ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Scan for more information

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.



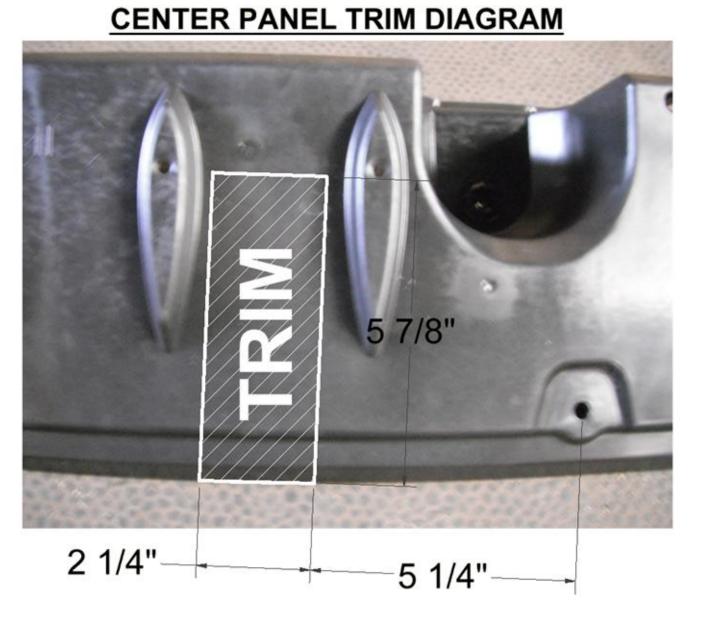
## **TOYOTA PRIUS**

### 2/16/2017

## PAGE 2 of 2

### HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813





## **INSTALLATION STEPS**

- 1. Remove the (14) push pin fasteners and (3) twist type fasteners attaching the (3) underbody panels to the rear of the vehicle.
- 2. Using a phillips screwdriver, remove (2) screws from the lower rear fascia. **NOTE:** some models will have (2) white plastic clips located by the screws, these will need to be removed as well. Using a 12mm socket, remove the (8) bolts attaching the bumper assembly to the rear face of the cabin. Lightly pull the lower fascia away to remove the bumper beam and return flange bolts to vehicle owner.
- 3. Using a hammer, flatten the tabs on the end of the bumper beam assembly so they are flush.
- 4. Unclip the wiring from the ends of the fascia clips and unclip the lower fascia from the rest of the bumper cover to remove.
- 5. Raise the hitch and bumper beam assembly into position and loosely install fasteners with a 12mm socket.
- 6. Torque all M8 fasteners to 23 lb-ft.
- 7. Re-install lower bumper fascia in reverse order of removal.
- 8. Using the diagrams above, trim the underbody panels as needed for reinstallation.
- 9. Reinstall the remaining underbody panels removed in step 1.

## **PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS** ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.