## 2/25/2013

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT \& 400 LBS. TONGUE WEIGHT.
***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.
** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY** HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

| Parts List |  |  |  |
| :---: | :---: | :--- | :--- |
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | $1 / 2^{\prime \prime}$ | FISHWIRE TOOL |
| 2 | 2 | HFN 1213 | HEX FLANGE NUT |
| 3 | 2 | $7 / 16-14 \times 13 / 4$ | HEX BOLT |
| 4 | 2 | M12 $-1.75 \times 50 \mathrm{~mm}$ | HEX BOLT |
| 5 | 2 | CM-SP 10 | $.250 \times 1.00 \times 2.50 "$ SQUARE HOLE SPACER |
| 6 | 2 | $1 / 2 "$ | CONICAL TOOTHED WASHER |
| 7 | 2 | $1 / 2-13 \times 13 / 4$ | CARRIAGE BOLT |



| TOOLS REQUIRED |
| :---: |
| RATCHET |
| TORQUE WRENCH |
| $9 "$ EXTENSION |
| SWIVEL SOCKET |
| 18 mm SOCKET |
| 19 mm SOCKET |
| $5 / 8^{\prime \prime}$ SOCKET |
| $3 / 4^{\prime \prime}$ SOCKET |



HITCH WEIGHT: 29 LBS.
INSTALL TIME INSTALL NOTES:

## INSTALLATION STEPS

1. Remove existing bolt from rear most hole in the vehicle frame. Note: These bolts hold bumper in place.
2. Fishwire or reverse fishwire the $1 / 2$ " carriage bolts and spacers through access holes and out existing holes in bottom of frame. See Fishwire or Reverse Fishwire Technique.
Note: Access hole locations vary by vehicle.
3. Install remaining fasteners into existing weldnuts, as shown.

Note: Use of the 12 mm or $7 / 16$ " bolts vary by vehicle.
4. Torque all $7 / 16$ " fasteners to $70 \mathrm{lb}-\mathrm{ft}$.

Torque all $1 / 2$ " fasteners to $110 \mathrm{lb}-\mathrm{ft}$.
Torque all 12 mm fasteners to $79 \mathrm{lb}-\mathrm{ft}$.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

