

13651**FORD ESCAPE / MAZDA TRIBUTE / MERCURY MARINER**

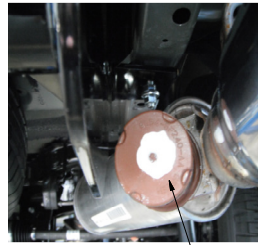
1/28/2013

(VEHICLES WITH O.E.M. HITCHES)

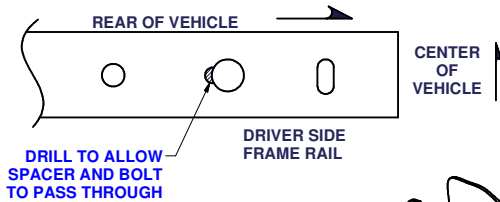
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 1 3/4	CARRIAGE BOLT
2	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3	2	1/2"	CONICAL TOOTHED WASHER
4	2	1/2-13	HEX NUT
5	2	CM-SP7	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
6	4	9/16" CONICAL WASHER	CONICAL TOOTHED WASHER
7	4	M14-2 x 40mm LG.	HEX BOLT
8	2	1_2 FISHWIRE	1/2" FISHWIRE



EXHAUST DAMPENER



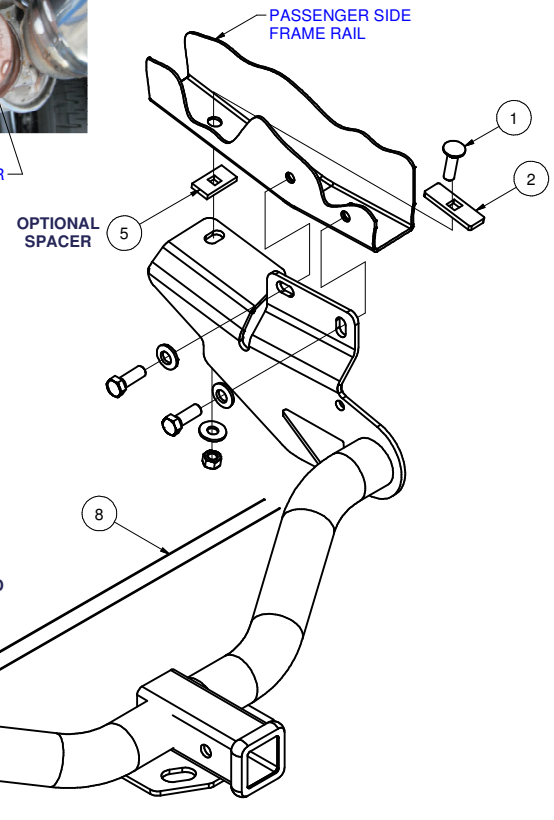
DRILL TO ALLOW SPACER AND BOLT TO PASS THROUGH

DRIVER SIDE FRAME RAIL

TIGHTEN THIS HARDWARE 1ST

TIGHTEN THIS HARDWARE 2ND

FRONT
↑
REAR



HITCH WEIGHT: 38 LBS.
 INSTALL TIME: 60 MINUTES
 INSTALL NOTES:
 - REQUIRES DRILLING
 - MAY REQUIRE EXHAUST BRACKET MODIFICATION

INSTALLATION STEPS

NOTES:

- If vehicle is equipped with an exhaust vibration dampener that interferes with the side plate, bend or pry the dampener away from the side plate as needed.
- 1) Remove four existing bolts from inside frame rails. Relocate existing electrical bracket by removing two screws and rotating the bracket 180°, repositioning connector to face toward the rear of the vehicle as before.
 - 2) Using the fishwire, pull the carriage bolts and spacers through the previously enlarged frame rail holes and into position.
 - 3) Raise hitch into position and install conical tooth washers and hex bolts into existing weldnuts. (Optional spacers can be assembled at this time). 1/2" hardware to be tightened 1st. M14 hardware 2nd.
 - 4) Torque all 1/2" hardware to 110 ft-lbs and all M14 hardware to 126 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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